



# MB Bearing units



# The company





Marbett started in 1968 as third parties plastic parts specialist making design, moulds and injection moulding. In few years we specialised in plastic components for the food and beverage industry because of the high concentration of OEMs in the area between Bologna and Parma where Marbett is based, offering the first complete catalogue of conveyor components specifically designed for the food and beverage industry.

Sprockets for TableTop® chains, idler wheels, ram-extruded chain wear strips and product side guides, chain return system made with rollers, serpentine wear strips or wear shoes, adjustable clamps and brackets for side guides, conveyor supporting elements like brackets for standard tubes, stiffening joints, bipods and tripods, adjustable levelling feet and ball bearing supports.

Now Marbett is part of the Rexnord group, inventor of TableTop® chains and world leader in chains and conveyor components for the food, beverage, packaging, and industrial automation, and takes advantage of the integration into this international structure with higher design, commercial and financial capabilities. All these capabilities are dedicated to the best customer satisfaction through an integral quality policy covering all the aspects of the service, including the solution on the field of application problems and the development of new products in co.operation with the customers to give always the best solution to the market changing demands.



# **Quality System Certified**





# **Rexnord Marbett**

COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV

**==ISO 9001==** 







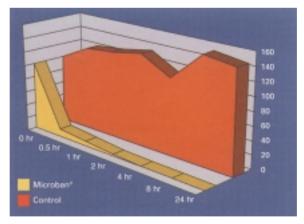


**Antibacterial protection** 

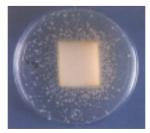




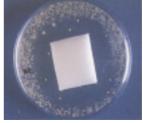
- MB bearings Series UCP/CM, UCP/CSM, UCFL/CM, UCFL/CSM, UCF/CM, SUCF/CM, UCF/CSM, HCF/CM, SHCF/CM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban<sup>®</sup> inhibits the growth of most common food
  poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause
  contamination and odour.
- Indipendent laboratory tests have proven Microban® to be effective throughout the lifetime of the product. Because it is built-in, it is working all-over.
- The active agent used in Microban® technology has been recommended for approval in food contact uses by the European Union Scientific (SCF); in the United States the Environmental Protection Agency (EPA) has approved it for use in conveyor belts.



Bacteria E.coli in Microban  $^\circledR$  plastic compound compared to identical untreaded plastic



Without protection, growth of bacteria on and around the product



With Microban <sup>®</sup>, absence of bacteria on and around the product

## **Product quality**



- · Overall dimensions of MB bearings are in accordance with ISO 3228 standards
- · All MB bearings are interchangeable with their correspondent cast iron versions

**ISO** 3228

**ISO** dimensions

- MB bearings are equipped with stainless steel AISI 304/316 bushes to reinforce mounting holes
- The reinforcing bushings avoid damages to the plastic flange during screw tightening



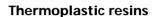
Fixing bushes

 Only best quality glass fibre reinforced polyamide PA FV / polypropylene PP FV thermoplastic resins are used for the MB housings

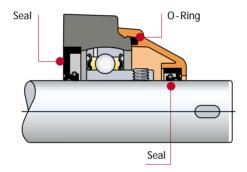
 The resins used guarantee high resistance to oxidation and corrosion and at the same time equal the strength offered by cast iron housings. They offer a better resistance to impact

Polyamide PA FV resins offer maximum heat and mechanical resistance

Polypropylene PP FV resins offer maximum resistance to chemical agents

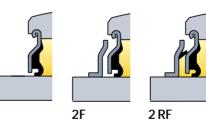


- A system of waterproof seals protects the bearing from external environment
- Protection from dust, humidity, washouts, chemical agents
- The clip-on protection cover allows inspection of the bearing



Waterproof housing

- MB bearings are equipped with ball bearings featuring multipurpose sealing systems.
- 2 Superagriseal unit. The system consists of a metallic ring fitted with a low friction rubber sealing lip
- 2 F Superagriseal unit + centrifuging ring. The system is further equipped with a metallic protection ring providing a centrifugal sealing action.
- 2 RF Superagriseal unit + rubberised centrifuging ring.
   2 RF Superagriseal unit + rubberised centrifuging ring.
   2 r 2 RF
   2 RF Superagriseal unit + rubberised centrifuging ring.
   2 the centrifuging ring together with the grease trapped between the base seal and the ring itself guarantees maximum sealing capacity.



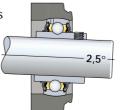
**Bearing seals** 

- Waterproof MB bearings feature seals for the protection against external environment
- · Viton rubber seals ensure maximum resistance to chemical agents



Support seals

 All MB bearings are self-aligning, capable of compensating misalignments up to 2.5°



Misalignment



Series	Details i	index					Codes	index				
TC	Series	Page	Code	Page	Code	Page	Code	Page	Code	Page	Code	Page
FC 58 60752 57 68465 07 22 1511 45 648781 21 651702 11 FL 32 616102 51 68483 33 623802 29 660791 21 651702 11 FL 10 11 11 11 11 11 11 11 11 11 11 11 11	F	50	60722	47	68439	31	621501	45	648171	31	651692	39
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# Summary



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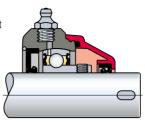
# Guide for the selection

### Pillow Block type bearing units



### Series UCP/CM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.

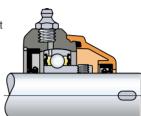


Operational characteristics	shaft dia. d (mm)	Pag
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	20 25 30 35 40	12



### Series UCP/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.

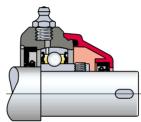


Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	20 25 30 35 40	14



### Series UCP/CSM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- ISO dimensions interchangeable with corresponding cast iron bearings.

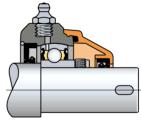


Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 35 40 45	16



### Series UCP/CS

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- ISO dimensions interchangeable with corresponding cast iron bearings.

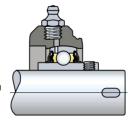


	Operational characteristics	shaft dia. d (mm)	Page
_	Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 35 40 45	18



### **Series UCP**

- Moderate protection. The bearing is protected by centrifuging ring
- Shaft locking by means of grub screws
- Protection covers.
   Optional
- ISO dimensions interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, non corrosiv agents (carbon steel bear Positive sealing capacity against humidity, vapours salty environments, slight corrosive chemical agents (with stainless steel bear	ring) 30 35 40 s, s	20

# of MB bearing unit

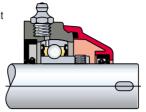


### Oval flange bearing units



### Series UCFL/CM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- · ISO dimensions interchangeable with corresponding cast iron bearings.



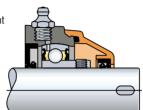
Operational characteristics	shaft dia. d (mm)	Pá
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	20 25 30 35 40	2





### Series UCFL/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.



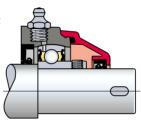
Operational characteristics	shaft dia. d (mm)
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	20 25 30 35 40





### Series UCFL/CSM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- ISO dimensions interchangeable with corresponding cast iron bearings.

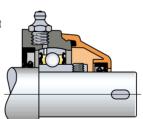


Operational characteristics	d (mm)	Pa
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 35	2



### Series UCFL/CS

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- · ISO dimensions interchangeable with corresponding cast iron bearings.



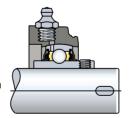
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents

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### **Series UCFL**

- Moderate protection. The bearing is protected by centrifuging ring
- Shaft locking by means of grub screws
- Protection covers. Optional
- ISO dimensions interchangeable with corresponding cast iron bearings



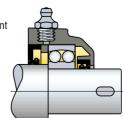
Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, non corrosive agents (carbon steel beari Positive sealing capacity against humidity, vapours, salty environments, slightly corrosive chemical agents (with stainless steel bearing	ng) 30 35 40	30





### Series FL

- Waterproof housing. The bearing is protected from the external environment
- Locking is achieved by shoulders on the shaft
- · High capacity for axial loads
- · ISO dimensions interchangeable with corresponding cast iron bearings.



(······	''	
Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	25 30 35 40 45	32



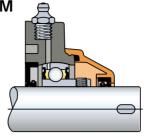
# Guide for the selection

### Square flange bearing units



### Series UCF/CM - SUCF/CM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.

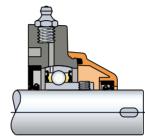


	Operational characteristics	shaft dia. d (mm)	Page
)	Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents		34



### Series UCF/C - SUCF/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.

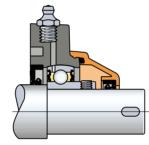


Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	25 30 35 40	36



### Series UCF/CSM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- ISO dimensions interchangeable with corresponding cast iron bearings.

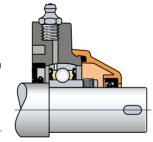


Operation character	nal ristics	shaft dia. d (mm)	Page
against o washout	sealing capaci dust, humidity, s, vapours, hig e chemical age	35 hly 40	38



### Series UCF/CS

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Locking is achieved by shoulders on the shaft
- ISO dimensions interchangeable with corresponding cast iron bearings.

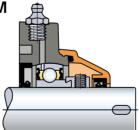


Operational characteristics shaft dia. d (mm)  Positive sealing capacity 30 against dust, humidity, 35 washouts, vapours, highly 40 corrosive chemical agents 45			
against dust, humidity, 35 washouts, vapours, highly 40	Operational characteristics		Page
	against dust, humidity, washouts, vapours, highly	35 40	40



### Series HCF/CM - SHCF/CM

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of eccentric collar
- ISO dimensions interchangeable with corresponding cast iron bearings.

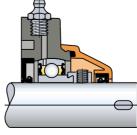


Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 40	42



### Series HCF/C - SHCF/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of eccentric collar
- ISO dimensions interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 40	44

# of MB bearing unit

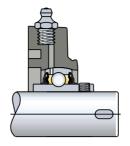


### Square flange bearing units



### Series UCF - SUCF

- Moderate protection. The bearing is protected by centrifuging ring
- Shaft locking by means of grub screws
- Protection covers.
   Ontional
- **ISO dimensions** interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)
Positive sealing capacity	25

against dust, non corrosive agents (carbon steel bearing)

Positive sealing capacity against humidity, vapours, salty environments, slightly corrosive chemical agents (with stainless steel bearing)

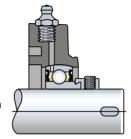


Page



### Series HCF - SHCF

- Moderate protection. The bearing is protected by friction type seals
- Shaft locking by means of eccentric collar
- Protection covers.
   Optional
- ISO dimensions interchangeable with corresponding cast iron bearings.



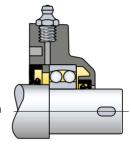
Operational characteristics	shaft dia. d (mm)
Positive sealing capacity against dust, non corrosive agents	30 40





### Series F - SF

- Waterproof housing. The bearing is protected from the external environment
- Locking is achieved by shoulders on the shaft
- · High capacity for axial loads
- ISO dimensions interchangeable with corresponding cast iron bearings.



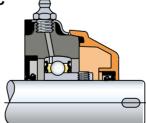
Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	30 35 40 45	50

### Square flange bearing units with stainless steel surface



### Series UCFS/C - SUCFS/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)	Pa
Proof to dust, humidity, washouts, steam, average agressive chemical agents	30 35 40	5

52



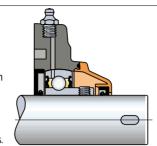
# Guide for the selection

### Round flange bearing units



### Series UCFC/C

- Waterproof housing. The bearing is protected from the external environment
- Inspectable bearing. The protection cover can be removed for inspection
- Shaft locking by means of grub screws
- ISO dimensions interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)
Positive sealing capacity	35

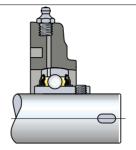
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents

54



### **Series UCFC**

- Moderate protection. The bearing is protected by centrifuging ring
- Shaft locking by means of grub screws
- Protection covers.
   Optional
- ISO dimensions interchangeable with corresponding cast iron bearings.

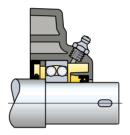


Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, non corrosive agents (carbon steel bearing)		56
Positive sealing capacity against humidity, vapours, salty environments, slightl corrosive chemical agents	у	



### Series FC

- Waterproof housing. The bearing is protected from the external environment
- Locking is achieved by shoulders on the shaft
- · High capacity for axial loads
- ISO dimensions interchangeable with corresponding cast iron bearings.



Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against dust, humidity, washouts, vapours, highly corrosive chemical agents	35	58

(with stainless steel bearing)

# of MB bearing unit

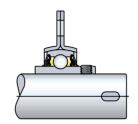


### Round flange stainless steel bearing units



### Series SBF

- Good protection. The stainless steel bearing is protected by centrifugal ring type seals
- Shaft locking by means of grub screws
- Loading capacity. The support features pressed metal sheet flanges and is indicated for light duty



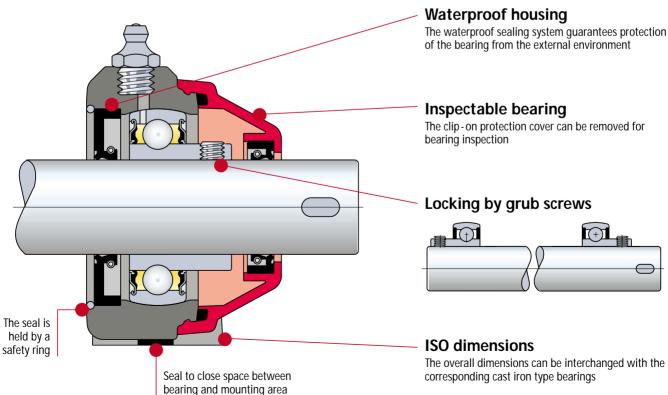
Operational characteristics	shaft dia. d (mm)	Page
Positive sealing capacity against humidity, vapour salty environments, sligh corrosive chemical agent	itly	60

# Series UCP/CM



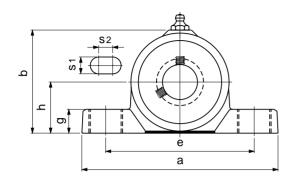


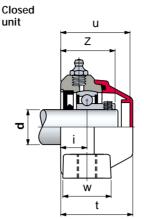
- MB bearings Series UCP/CM are supplied with Microban  $^{\tiny{\textcircled{\tiny \$}}}$  antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.



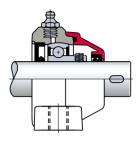


### Series UCP/CM





Open unit





Shaft dia.		Со	de					Dir	mensio	ne in	mm							
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	а	h	b	S1	S 2	g	W	i	Z	u	t	Bearing	Weight Kg	Application characteristics
PA F	V polyamid	le housir	ng with M	1icrol	oan®													
20	UCP 204 CM	651452	651552	96	128	33,3	67	12	10	17	30	18,9	37,2	47,7	49,7	YAT 204 2	0,27	High mechanical and heat
25	UCP 205 CM	651462	651562	106	140	36,5	75	12	10	17	34,5	18,8	38,3	49,5	51,5	YAT 205 2	0,33	resistance
30	UCP 206 CM	651472	651572	121	163	42,9	88	14	10	20	36	19,7	40,7	53	55	YAT 206 2	0,49	<ul> <li>Proof to dust, humidity,</li> </ul>
35	UCP 207 CM	651482	651582	126	167	47,6	98	14	10	20	38,6	21,3	44,6	59	61	YAT 207 2	0,64	washouts, steam, average
40	UCP 208 CM	651492	651592	136	185	50	102	14	10	20	38,6	25	50,3	64,5	66,5	YAT 208 2	0,84	aggressive chemical agents
PP F	V polyprop	ylene ho	using wi	th Mi	crob	an®												
20	UCP 204 CM	651502	651602	96	128	33,3	67	12	10	17	30	18,9	37,2	47,7	49,7	YAT 204 2	0,27	
25	UCP 205 CM	651512	651612	106	140	36,5	75	12	10	17	34,5	18,8	38,3	49,5	51,5	YAT 205 2	0,33	Dun of to highly a generalise
30	UCP 206 CM	651522	651622	121	163	42,9	88	14	10	20	36	19,7	40,7	53	55	YAT 206 2	0,49	Proof to highly aggressive     shamisal agents
35	UCP 207 CM	651532	651632	126	167	47,6	98	14	10	20	38,6	21,3	44,6	59	61	YAT 207 2	0,64	chemical agents
40	UCP 208 CM	651542	651642	136	185	50	102	14	10	20	38,6	25	50,3	64,5	66,5	YAT 208 2	0,84	

On request: version in polypropylene PPFV black with Microban® antibacterial protection.

Packaging: 12 pieces.

### YAT 2 Bearing

Shaft

d mm

20 25

30

35

40

Chrome alloy steel • Grub screws shaft locking · Superagriseal unit · Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304 • Stainless steel AISI 303 safety ring

 Seal to close space between bearing and mounting area in PVC (black)

### PP FV polypropylene housing

Housing in reinforced polypropylene PP FV resin (white) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in Viton rubber • Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316 • Stainless steel AISI 303 safety ring • Seal to close space between bearing and mounting area in PVC (black)

Continuous operating temperature (°C)

### Bearing load (N)

### Bearing unit max. static load (N)

Load co	efficient	Max. 2)		2					
dynamic C	static Co	axial load	PA FV	PP FV	Fr <b>↓</b> PA FV	PP FV	PA FV	PP FV	
9800	6550	1960	4000	1800	18000	5000	5000	3000	
10800	7800	2160	6000	1800	18000	5000	6000	3000	
15000	11200	3000	7000	2000	25000	7000	8000	4000	
19600	15300	3920	8000	2200	27000	7500	10000	4200	
23600	19000	4720	8000	2200	27000	7500	10000	4200	

Fr

_6	7	i	n air	in hot	water
PA FV	PP FV	PA FV	PP FV	PA FV	PP FV
5000	3000				
6000	3000				
8000	4000	- 20 a + 90	- 20 a + 70	80	100
10000	4200			Do not us	se steam
10000	4200			for cle	

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been established in laboratory conditions on housings complete with bearings.

Bearing

type UCP 204 C

UCP 205 C

UCP 206 C

UCP 207 C

UCP 208 C

### Accessories / page 62

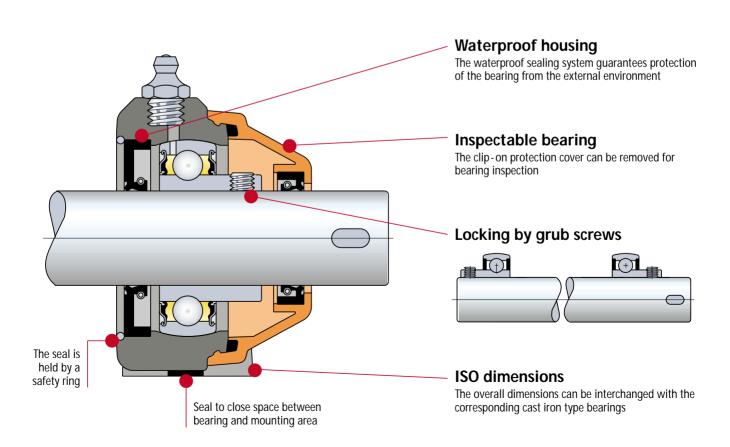
- Quick coupler for remote lubrication
- · Grease nipple cover



- · Closed or open protection cover
- · Ball type grease nipple
- Sealing ring (opposite side to protection cover)
- · Seal to close space between support and mounting area
- · Safety ring

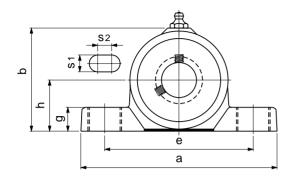
# Series UCP/C

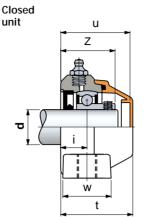




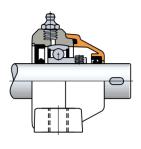


### Series UCP/C









Shaft dia.		Со	de					D:										
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	a	h	b	S1	nensio S 2	ons in g	mm W	i	Z	u	t	Bearing	Weight Kg	Application characteristics
PA F	V polyamic	le housir	ng															
20 25	UCP 204 C UCP 205 C	646511	682931 646521	96 106	128 140	33,3 36,5	67 75	12 12	10 10	17 17	30 34,5	18,9 18,8	, -	49,5		YAT 204 2 YAT 205 2	0,33	High mechanical and heat resistance
30 35 40	UCP 206 C UCP 207 C UCP 208 C	646551	646541 646561 683031	121 126 136	163 167 185	42,9 47,6 50	98 102	14 14 14	10 10 10	20 20 20	36 38,6 38,6	, -	40,7 44,6 50,3		55 61 66,5	YAT 206 2 YAT 207 2 YAT 208 2	0,64	<ul> <li>Proof to dust, humidity, washouts, steam, average aggressive chemical agents</li> </ul>
PP F	V polyprop	ylene ho	using * *															
20 25 30 35 40	UCP 204 C UCP 205 C UCP 206 C UCP 207 C UCP 208 C	601952 601972 601992	601942 601962 601982 602002 602022	96 106 121 126 136	128 140 163 167 185	33,3 36,5 42,9 47,6 50	67 75 88 98 102	12 12 14 14 14	10 10 10 10 10	17 17 20 20 20	30 34,5 36 38,6 38,6	18,9 18,8 19,7 21,3 25	38,3 40,7 44,6	49,5 53	49,7 51,5 55 61 66,5	YAT 204 2 YAT 205 2 YAT 206 2 YAT 207 2 YAT 208 2	0,33 0,49 0,64	Proof to highly aggressive chemical agents

<sup>\*\* =</sup> Available upon request and minimum order quantity.

Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304 • Stainless steel AISI 303 safety ring • Seal to close space between bearing and mounting area in PVC (black)

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black)

- Protection cover in polypropylene PP (orange)
- Seal and O-Ring in Viton rubber Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316 • Stainless steel AISI 303 safety ring • Seal to close space between bearing and mounting area in PVC (black)

		Bea	aring load	(N)		Bearin	g unit max	. static lo	oad (N)		Continuous operating temperature (°C)				
Shaft dia.		Load co	efficient	2) Max.	Fr	1		7	_6	Fr	i	n air	in hot	water	
d mm	Bearing type	dynamic C	static Co	axial load	PA FV	PP FV	PA FV	PPFV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	
20	UCP 204 C	9800	6550	1960	4000	1800	18000	5000	5000	3000					
25	UCP 205 C	10800	7800	2160	6000	1800	18000	5000	6000	3000					
30	UCP 206 C	15000	11200	3000	7000	2000	25000	7000	8000	4000	- 20 a + 90	- 20 a + 70	80	100	
35	UCP 207 C	19600	15300	3920	8000	2200	27000	7500	10000	4200			Do not u		
40	UCP 208 C	23600	19000	4720	8000	2200	27000	7500	10000	4200			for cle	eaning	

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



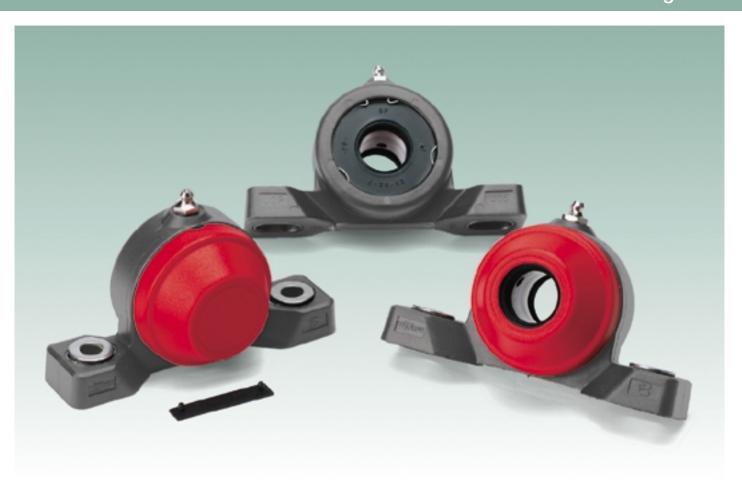
### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)
- Seal to close space between support and mounting area
- Safety ring

# Series UCP/CSM





- MB bearings Series UCP/CSM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.

# The seal is held by a safety ring Seal to close space between bearing and mounting area

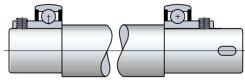
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### Shaft shoulders locking



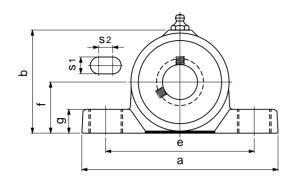
Same maximum axial load as version with locking by grub screws

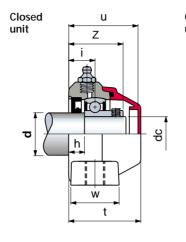
### **ISO** dimensions

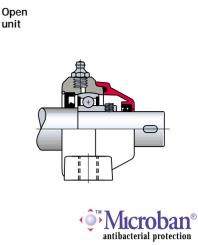
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series UCP/CSM







aggressive chemical agents

Shaft dia.	housing dia.		Co	de						D:		sions ir								
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	а	f	b	<b>S</b> 1			W W		i	Z	u	t	Bearing	Weight Kg	Application characteristics
PA FV	polya	mide hous	sing with	n Microb	oan <sup>©</sup>	3														
30	25 U	ICP 205 CSM	651772	651812	106	140	36,5	75	12	10	17	34,5	11,1	18,8	38,3	49,5	51,5	YAT 205 2	0,33	<ul> <li>High mechanical and heat</li> </ul>
35	30 U	ICP 206 CSM	651782	651822	121	163	42,9	88	14	10	20	36	10,5	19,7	40,7	53	55	YAT 206 2	0,49	resistance
40	35 U	ICP 207 CSM	651792	651832	126	167	47,6	98	14	10	20	38,6	11,6	21,3	44,6	59	61	YAT 207 2	0,64	<ul> <li>Proof to dust, humidity,</li> </ul>
45	40 U	ICP 208 CSM	651802	651842	136	185	50	102	14	10	20	38,6	14,3	25	50,3	64,5	66,5	YAT 208 2	0,84	washouts, steam, average

Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking
• Superagriseal unit • Prelubricated with lithium /
calcium grease • Can be relubricated • Self aligning
within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304 • Stainless steel AISI 303 safety ring • Seal to close space between bearing and mounting area in PVC (black)

			Bear	ring load	(N)	Bearing	unit max. static I	oad (N)	Continuous operating temperature (°C)		
Shaft dia.	Bearing housing dia.	ğ	Load co	efficient	Max.	Fr	Fr. I	<b>G</b>	in air	in hot water	
d mm	dc mm	Bearing type	dynamic C	static C o	axial load	PA FV	PA FV	PA FV	PAFV	PA FV	
30	25	UCP205 CSM	10800	7800	2160	6000	18000	6000			
35	30	UCP206 CSM	15000	11200	3000	7000	25000	8000	- 20 a + 90	80	
40	35	UCP207 CSM	19600	15300	3920	8000	27000	10000		Do not use steam	
45	40	UCP 208 CSM	23600	19000	4720	8000	27000	10000		for cleaning	

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

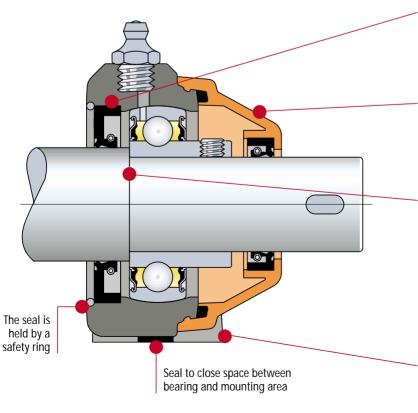
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)
- Seal to close space between support and mounting area
- Safety ring

# Series UCP/CS





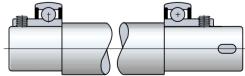
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### Shaft shoulders locking



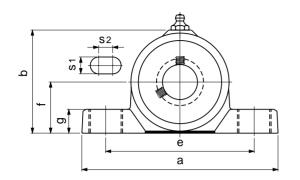
Same maximum axial load as version with locking by grub screws

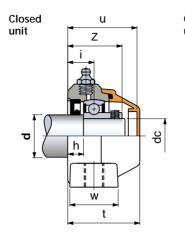
### **ISO** dimensions

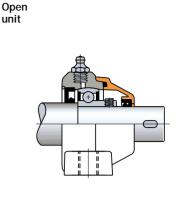
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series UCP/CS







Shaft dia.	Bearing housing dia.	,	Со	de	_					Di		ions ir								
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	a	f	b	<b>S</b> 1	S 2		W	h	i	Z	u	t	Bearing	Weight Kg	Application characteristics
PA FV	polya	mide hou	sing																	
30	25	UCP 205 CS	639132	641152	106	140	36,5	75	12	10	17	34,5	11,1	18,8	38,3	49,5	51,5	YAT 205 2	0,33	High mechanical and heat
35	30	UCP 206 CS	639142	641162	121	163	42,9	88	14	10	20	36	10,5	19,7	40,7	53	55	YAT 206 2	0,49	resistance
40	35	UCP 207 CS	639152	641172	126	167	47,6	98	14	10	20	38,6	11,6	21,3	44,6	59	61	YAT 207 2	0,64	<ul> <li>Proof to dust, humidity,</li> </ul>
45	40	UCP 208 CS	639162	641182	136	185	50	102	14	10	20	38,6	14,3	25	50,3	64,5	66,5	YAT 208 2	0,84	washouts, steam, average aggressive chemical agents

Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking
• Superagriseal unit • Prelubricated with lithium /
calcium grease • Can be relubricated • Self aligning
within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304 • Stainless steel AISI 303 safety ring • Seal to close space between bearing and mounting area in PVC (black)

			Bear	ring load	(N)	Bearing	unit max. static l	oad (N)	Continuous operating temperature (°C)		
Shaft dia.	Bearing housin dia.	5	Load co	efficient	Max.	Fr	<u> </u>	<b>G</b> →	in air	in hot water	
d mm	dc mm	Bearing type	dynamic C	static Co	axial load	PA FV	PA FV	PA FV	PA FV	PA FV	
30	25	UCP205 CS	10800	7800	2160	6000	18000	6000			
35	30	UCP206 CS	15000	11200	3000	7000	25000	8000	- 20 a + 90	80	
40	35	UCP207 CS	19600	15300	3920	8000	27000	10000		Do not use steam	
45	40	UCP 208 CS	23600	19000	4720	8000	27000	10000		for cleaning	

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

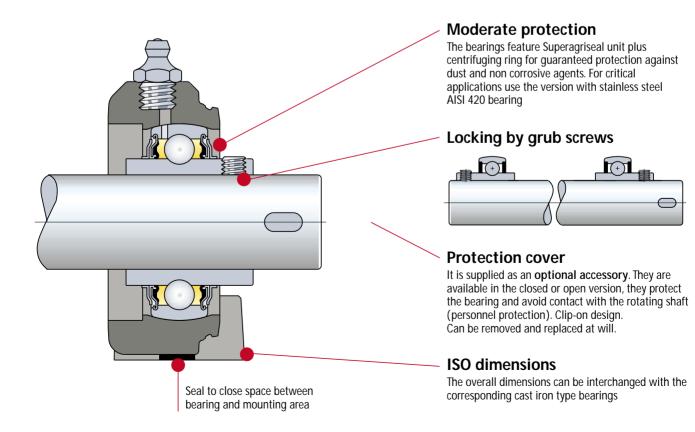
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)
- Seal to close space between support and mounting area
- Safety ring

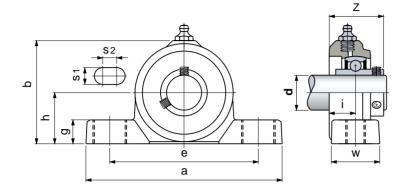
# Series UCP



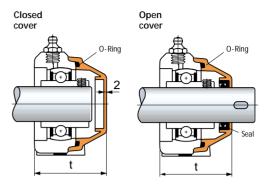




### Series UCP



### Protection cover (Optional)



For the codenumbers of the protection covers, O-rings and seals refer to pages 63-64.

Shaft dia. <b>d</b>	Bearing	Code	_				Dim	ension	s in mr	n					Weight	Application
mm	type	Bearing	е	a	h	b	<b>S</b> 1	<b>S</b> 2	g	W	i	Z	Bearing	t	Kg	characteristics
PA F\	/ polyam	ide housin	ıg/st∈	el bea	aring											
20	UCP 204	682921	96	128	33,3	67	12	10	17	30	18,9	37,2	YAR 204 2F	49,7	0,27	<ul> <li>High mechanical and</li> </ul>
25	UCP 205	648781	106	140	36,5	75	12	10	17	34,5	18,8	38,6	YAR 205 2F	51,5	0,33	heat resistance
30	UCP 206	648791	121	163	42,9	88	14	10	20	36	19,7	41,9	YAR 206 2F	55	0,49	<ul> <li>Positive sealing</li> </ul>
35	UCP 207	648801	126	167	47,6	98	14	10	20	38,6	21,3	46,7	YAR 207 2F	61	0,64	capacity against dust,
40	UCP 208	683021	136	185	50	102	14	10	20	38,6	25	55,2	YAR 208 2F	66,5	0,84	non corrosive agents
PA F\	/ polyam	ide housir	ng/sta	ainles	s steel	AISI 4	420 I	beari	ng							
20	UCP 204	646492	96	128	33,3	67	12	10	17	30	18,9	37,2	YAR 204 2RF/HV	49,7	0,27	<ul> <li>Positive sealing capa-</li> </ul>
25	UCP 205	646502	106	140	36,5	75	12	10	17	34,5	18,8	38,6	YAR 205 2RF/HV	51,5	0,33	city against humidity,
30	UCP 206	646512	121	163	42,9	88	14	10	20	36	19,7	41,9	YAR 206 2RF/HV	55	0,49	vapours, salty environ-
35	UCP 207	646522	126	167	47,6	98	14	10	20	38,6	21,3	46,7	YAR 207 2RF/HV	61	0,64	ments, slightly corrosive
40	UCP 208	646532	136	185	50	102	14	10	20	38,6	25	55,2	YAR 208 2RF/HV	66,5	0,84	chemical agents

Available upon request and minimum order quantity version with PP FV polypropylene housing and stainless steel AISI 420 bearing. Packaging: 12 pieces.

### YAR 2F - YAR 2RF/HV bearings

Shaft locking by grub screws • Superagriseal units plus centrifuging ring (steel version) • Superagriseal units plus rubberised centrifuging ring (stainless steel version) • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2.5° max Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)

- Ball type nickel plated brass greasing nipple
- Reinforcing bushings on mounting holes and washers in stainless steel AISI 304
   Seal to close space between bearing and mounting area in PVC (black)

### Protection cover

Covers are supplied without seals. To increase protection it is recommended to use them with O-Ring and seals unit (supplied separately).

- Cover in polypropylene PP (orange)
- Seals in NBR rubber Different colours on request

		В	earing load (N)		Bearing	unit max. static lo	oad (N)	Continuous operatir	ng temperature (°C)
Shaft dia.		Load co		2) Max.	Fr	<b>.</b>	<b>.</b> ● Fr	in air	in hot water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	Fr <b>↓</b> PA FV	PA FV	PAFV	PA FV
20	UCP 204	9800 (8300)	6550 (6550)	1960 (1660)	4000	18000	5000		
25	UCP 205	10800 (9150)	7800 (7800)	2160 (1830)	6000	18000	6000		
30	UCP 206	15000 (12500)	11200 (11200)	3000 (2500)	7000	25000	8000	- 20 a + 90	80
35	UCP 207	19600 (16600)	15300 (15300)	3920 (3320)	8000	27000	10000		Do not use steam
40	UCP 208	23600 (20000)	19000 (19000)	4720 (4000)	8000	27000	10000		for cleaning

Bracketed figures refer to stainless steel bearings

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been established in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



- Ball type grease nipple
- Seal to close space between bearing and mounting area
- Closed or open protection cover
- Seals for protection cover

# Series UCFL/CM





- MB bearings Series UCFL/CM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.

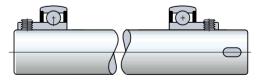
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### Locking by grub screws



### Hygiene

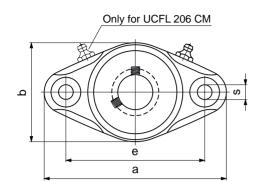
The sealing of the housing guarantees maximum hygiene

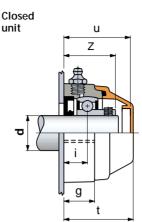
### **ISO** dimensions

The overall dimensions can be interchanged with the corresponding cast iron type bearings

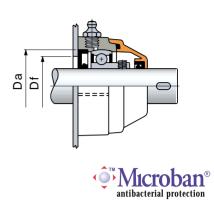


### Series UCFL/CM









Shaft dia.		Co	de					imensi	one in				ı	Bore in		9 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	а	b	S	g g	i i	Z	u	t	Da	max		Bearing	Weight Kg	Application characteristics
PA FV	polyamide	housing	with Mic	rob	an®													
20	UCFL 204 CM	650972	651072	90	116	62	11	20	15,2	33,5	43	46	47	45	40	YAT 204 2	0,25	<ul> <li>High mechanical and heat</li> </ul>
25	UCFL 205 CM	650982	651082	99	130	71	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	2 0,33	resistance
30	UCFL 206 CM	650992	651092	117	148	85	11	26	20	41	53	55	62	60	50	YAT 206 2	0,42	<ul> <li>Proof to dust, humidity,</li> </ul>
35	UCFL 207 CM	651002	651102	130	162	93	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,65	washouts, steam, average
40	UCFL 208 CM	651012	651112	144	176	102	11	30	23	52	62,5	65,5	80	78	65	YAT 208 2	0,90	aggressive chemical agents
PP FV	polypropyle	ene hous	ing with	Mic	roba	ın®												
20	UCFL 204 CM	651022	651122	90	116	62	11	20	15,2	33,5	43	46	47	45	40	YAT 204 2	0,25	
25	UCFL 205 CM	651032	651132	99	130	71	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	2 0,33	Dog of the block of a constant
30	UCFL 206 CM	651042	651142	117	148	85	11	26	20	41	53	55	62	60	50	YAT 206 2	0,42	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>
35	UCFL 207 CM	651052	651152	130	162	93	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,65	chemical agents
40	UCFL 208 CM	651062	651162	144	176	102	11	30	23	52	62,5	65,5	80	78	65	YAT 208 2	0,90	

<sup>1) =</sup> Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

On request: version in polypropylene PP FV black with Microban® antibacterial protection. Version without Microban®.

Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (white) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in Viton rubber • Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

	_	Bea	ring load (	N)	Bea	ring unit max	c. static load (	N)	Conti	nuous operating	j temperature	e (°C)
Shaft dia.		Load co	efficient	2) Max.	Fr.		Fr •		i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PP FV	PAFV	PP FV	PAFV	PP FV	PA FV	PP FV
20	UCFL 204 CM	9800	6550	1960	8500	5500	8500	6000				
25	UCFL 205 CM	10800	7800	2160	9500	6500	10000	6500				
30	UCFL 206 CM	15000	11200	3000	13000	8000	12500	10000	- 20 a + 90	- 20 a + 70	80	100
35 40	UCFL 207 CM UCFL 208 CM	19600 23600	15300 19000	3920 4720	13000 13000	8000 8500	11500 13000	9500 9500			Do not u for cle	se steam eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been established in laboratory conditions on housings complete with bearings.



### Accessories / page 62

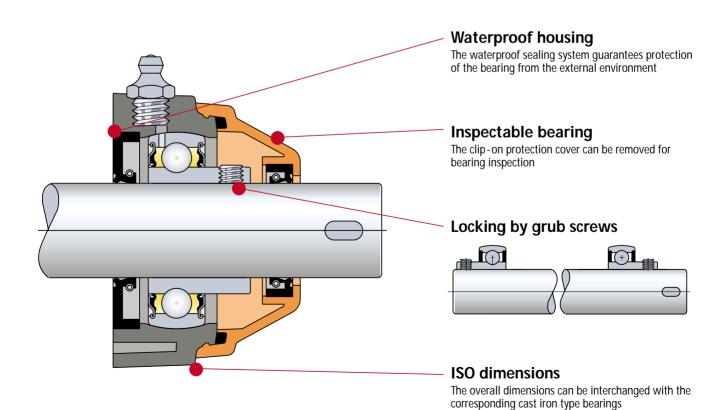
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

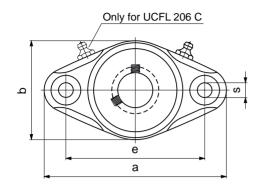
# Series UCFL/C

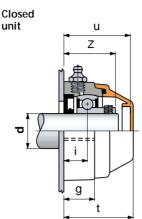




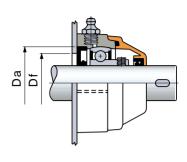


### Series UCFL/C









Shaft dia.		Со	de					Dimensi	iono in				ı	Bore in		<sub>e</sub> 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	a	b	S	g	ions in	Z	u	t	Da	max		Bearing	Weight Kg	Application characteristics
PA F	V polyamic	de housin	ıg															
20 25	UCFL 204 C UCFL 205 C	69016 68523	69026 68533	90 99	116 130	62 71	11 11	20 22.5	- ,	33,5 36.3		46 49.5	47 52	45 50	40 45	YAT 204 2 YAT 205 2		High mechanical and heat resistance
30 35	UCFL 206 C UCFL 207 C	68399 648131	68409 648141	117 130	148 162	85 93	11 11	26 26	20 19,5	41 45	53 57	55 59	62 72	60 70	50 55	YAT 206 2 YAT 207 2	0,42 0,65	<ul> <li>Proof to dust, humidity, washouts, steam, average</li> </ul>
40 PP F	UCFL 208 C V polyprop			144	176	102	11	30	23	52	62,5	65,5	80	78	65	YAT 208 2	0,90	aggressive chemical agents
20 25	UCFL 204 C UCFL 205 C	69036 68543 68419	69046 68553	90 99 117	116 130	62 71	11 11	20 22,5	16,8	, -	47,5	, ,	47 52 62	45 50 60	40 45	YAT 204 2 YAT 205 2 YAT 206 2	0,33	Proof to highly aggressive
30 35 40	UCFL 206 C UCFL 207 C UCFL 208 C	648151	68429 648161 672441	117 130 144	148 162 176	93 102	11 11 11	26 26 30	20 19,5 23	41 45 52	53 57 62,5	55 59 65,5	72	70 78	50 55 65	YAT 206 2 YAT 207 2 YAT 208 2	0,65	chemical agents

<sup>1) =</sup> Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium/calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PP FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in Viton rubber • Ball type stainless steel
AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

		Bea	ring load (	N)	Bea	ring unit max	c. static load (I	N)	Conti	nuous operating	temperature	e(°C)
Shaft dia.		Load coe	efficient	2) Max.	Fr .		Fr +	<b>&gt;</b>	i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PP FV	PAFV	PP FV	PAFV	PPFV	PA FV	PP FV
20	UCFL 204 C	9800	6550	1960	8500	5500	8500	6000				
25	UCFL 205 C	10800	7800	2160	9500	6500	10000	6500				
30	UCFL 206 C	15000	11200	3000	13000	8000	12500	10000	- 20 a + 90	- 20 a + 70	80	100
35	UCFL 207 C	19600	15300	3920	13000	8000	11500	9500			Do not u	se steam
40	UCFL 208 C	23600	19000	4720	13000	8500	13000	9500				eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

<sup>\*\* =</sup> Available upon request and minimum order quantity.

# Series UCFL/CSM





- MB bearings Series UCFL/CSM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.

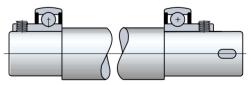
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### Shaft shoulders locking



Same maximum axial load as version with locking by grub screws

### Hygiene

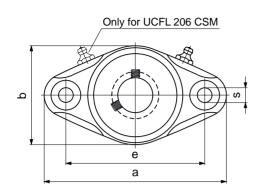
The sealing of the housing guarantees maximum hygiene

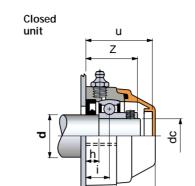
### **ISO** dimensions

The overall dimensions can be interchanged with the corresponding cast iron type bearings

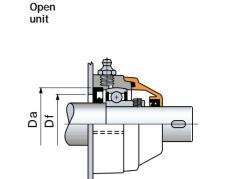


### Series UCFL/CSM





g





Shaft dia.	housing dia.		Co	de	_				D:					ı	Bore ir	e 1)		
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	a	b	S		 ns in m i	nm Z	u	t	Da	max	Bearing	Weight Kg	Application characteristics
PA F	V polya	mide hou	sing wit	h Microk	oan ®	)												
30		CFL 205 CSM														YAT 205 2		High mechanical and heat

30 UCFL 206 CSM **651742 651762** 117 148 85 11 26 10,8 20 41 53 55 62 60 52 YAT 206 2 0,42 resistance

• Proof to dust, humidity, washouts, steam average.

 Proof to dust, humidity, washouts, steam, average aggressive chemical agents

1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

			Bear	ring load	(N)	Bearing unit ma	ax. static load (N)	Continuous operat	ing temperature (°C)
Shaft dia. d	Bearing housing dia. dc		Load co		Max. axial	Fr •	Fr +	in air	in hot water
mm	mm	Bearing type	dynamic C	static Co	load	PA FV	PA FV	PA FV	PA FV
30 35		ICFL 205 CSM ICFL 206 CSM		7800 11200	2160 3000	9500 13000	10000 12500	- 20 a + 90	80
30	50 0	21 2 2 2 0 00		00			.2000		Do not use steam for cleaning

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

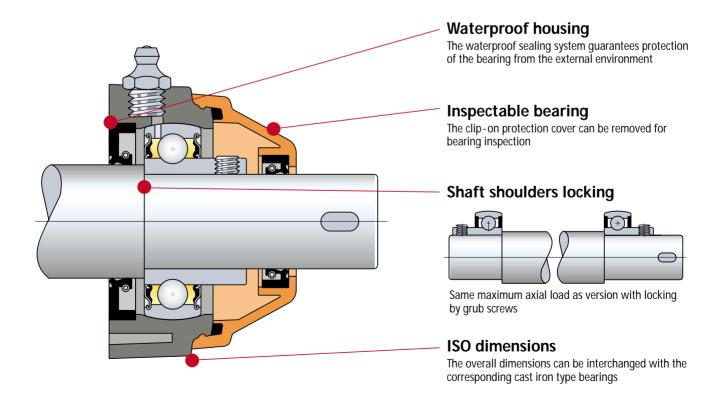
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

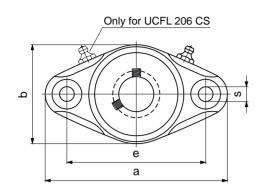
# Series UCFL/CS



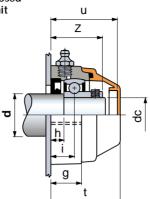




### Series UCFL/CS

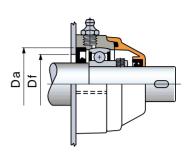








52 YAT 206 2 0,42



resistance

 Proof to dust, humidity, washouts, steam, average aggressive chemical agents

Shaft dia.	housing dia.		Co	de					5.						E	Bore ir		e 1)		
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	a	b	S	g g	nsior h	ns in m i	nm Z	u	t	Da	max	of min	Bearing	Weight Kg	t Application characteristics
PA F	V polya	mide hou	ısing																	
30	25 L	JCFL 205 CS	623832	623822	99	130	71	11	22,5	9,1	16,8	36,3	47,5	49,5	52	50	47	YAT 205 2	0,33	High mechanical and heat

1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

30 UCFL 206 CS **623802 623812** 117 148 85 11 26 10,8 20 41

### YAT 2 Bearing

35

Chrome alloy steel • Grub screws shaft locking Superagriseal unit • Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black) Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

			Bea	ring load	(N)	Bearing unit ma	ax. static load (N)	Continuous operat	ing temperature (°C)
Shaft dia. d	Bearing housing dia. dc	ğ	Load co		Max. axial	Fr •	Fr •	in air	in hot water
mm	mm	Bearing type	dynamic C	static Co	load	PA FV	PA FV	PA FV	PA FV
30 35	25 30	UCFL 205 CS UCFL 206 CS		7800 11200	2160 3000	9500 13000	10000 12500	- 20 a + 90	80
30		11.1200 00		00	9		.2000		Do not use steam for cleaning

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

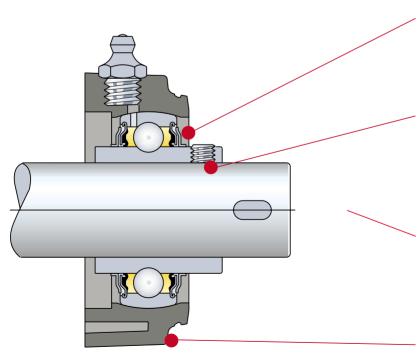
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- · Ball type grease nipple
- Sealing ring (opposite side to protection cover)

# Series UCFL

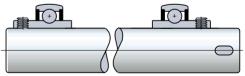




### **Moderate protection**

The bearings feature Superagriseal unit plus centrifuging ring for guaranteed protection against dust and non corrosive agents. For critical applications use the version with stainless steel AISI 420 bearing

### Locking by grub screws



### **Protection cover**

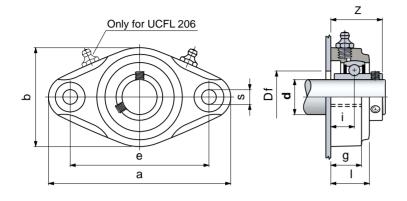
It is supplied as an **optional accessory**. They are available in the closed or open version, they protect the bearing and avoid contact with the rotating shaft (personnel protection). Clip-on design. Can be removed and replaced at will.

### **ISO** dimensions

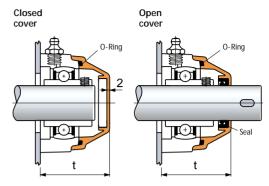
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series UCFL



### Protection cover (Optional)



For the codenumbers of the protection covers, O-rings and seals refer to pages 63-64

Shaft dia. <b>d</b> mm	Bearing type	Code Bearing	е	а	b	Dime S	ensions ii g	n mm İ	ı	i Z	Bore in frame Df min	e Bearing	t	Weight Kg	Application characteristics
PA F\	/ polyamid	le housing	/stee	l bear	ing										
20 25 30 35 40	UCFL 204 UCFL 205 UCFL 206 UCFL 207 UCFL 208 / polyamid	69056 68563 68439 648171 672451	90 99 117 130 144	116 130 148 162 176 nless	62 71 85 93 102 steel	11 11 11 11 11 11	20 22,5 26 26 30 <b>420</b> be	15,2 16,8 19 19,5 21,8	25 27,5 31,5 32 36	33,5 36,5 41,2 45 52	24 29 34 39 44	YAR 204 2F YAR 205 2F YAR 206 2F YAR 207 2F YAR 208 2F	46 49,5 55 59 65,5	0,25 0,31 0,44 0,67 0,90	High mechanical and heat resistance     Positive sealing capacity against dust, non corrosive agents
20 25 30 35 40	UCFL 204 UCFL 205 UCFL 206 UCFL 207 UCFL 208	646542 646552 646562 646572 646582	90 99 117 130 144	116 130 148 162 176	62 71 85 93 102	11 11 11 11 11	20 22,5 26 26 30	15,2 16,8 19 19,5 21,8	25 27,5 31,5 32 36	33,5 36,5 41,2 45 52	24 29 34 39 44	YAR 204 2RF/HV YAR 205 2RF/HV YAR 206 2RF/HV YAR 207 2RF/HV YAR 208 2RF/HV	46 49,5 55 59 65,5	0,25 0,31 0,44 0,67 0,90	Positive sealing capa- city against humidity, vapours, salty environ- ments, slightly corrosive chemical agents

Available upon request and minimum order quantity version with PP FV polypropylene housing and stainless steel AISI 420 bearing. Packaging: 12 pieces.

### YAR 2F - YAR 2RF/HV bearings

Shaft locking by grub screws • Superagriseal units plus centrifuging ring (steel version) • Superagriseal units plus rubberised centrifuging ring (stainless steel version) • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2.5° max Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)

- Ball type nickel plated brass greasing nipple
- Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### Protection cover

Covers are supplied without seals.

To increase protection it is recommended to use them with O-Ring and seals unit (supplied separately).

- Cover in polypropylene PP (orange)
- Seals in NBR rubber Different colours on request

	В	Bearing load (N)		Bearing unit max	static load (N)	Continuous operatin	g temperature (°C)
t	Load co	efficient		Fr.	Fr	in air	in hot water
Bearing	dynamic	static	axial		7		
type	C	Со	load	PA FV	PA FV	PA FV	PA FV
UCFL 204	9800 (8300)	6550 (6550)	1960 (1660)	8500	8500		
UCFL 205	10800 (9150)	7800 (7800)	2160 (1830)	9500	10000		
UCFL 206	15000 (12500)	11200 (11200)	3000 (2500)	13000	12500	- 20 a + 90	80
UCFL 207	19600 (16600)	15300 (15300)	3920 (3320)	13000	11500		Do not use steam
UCFL 208	23600 (20000)	19000 (19000)	4720 (4000)	13000	13000		for cleaning
	UCFL 204 UCFL 205 UCFL 206 UCFL 207	Load co   Bearing type	Bearing type         dynamic C         static Co           UCFL 204         9800 (8300)         6550 (6550)           UCFL 205         10800 (9150)         7800 (7800)           UCFL 206         15000 (12500)         11200 (11200)           UCFL 207         19600 (16600)         15300 (15300)	Load coefficient   2   Max.   2   Max.   2   2   2   2   2   2   2   2   2	t Load coefficient 2)  Bearing dynamic static axial load PAFV  UCFL 204 9800 (8300) 6550 (6550) 1960 (1660) 8500  UCFL 205 10800 (9150) 7800 (7800) 2160 (1830) 9500  UCFL 206 15000 (12500) 11200 (11200) 3000 (2500) 13000  UCFL 207 19600 (16600) 15300 (15300) 3920 (3320) 13000	t Load coefficient 2)  Bearing type dynamic static axial load PAFV PAFV  UCFL 204 9800 (8300) 6550 (6550) 1960 (1660) 8500  UCFL 205 10800 (9150) 7800 (7800) 2160 (1830) 9500 10000  UCFL 206 15000 (12500) 11200 (11200) 3000 (2500) 13000 12500  UCFL 207 19600 (16600) 15300 (15300) 3920 (3320) 13000 11500	Load coefficient   2

Bracketed figures refer to stainless steel bearings

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been established in laboratory conditions on housings complete with bearings.



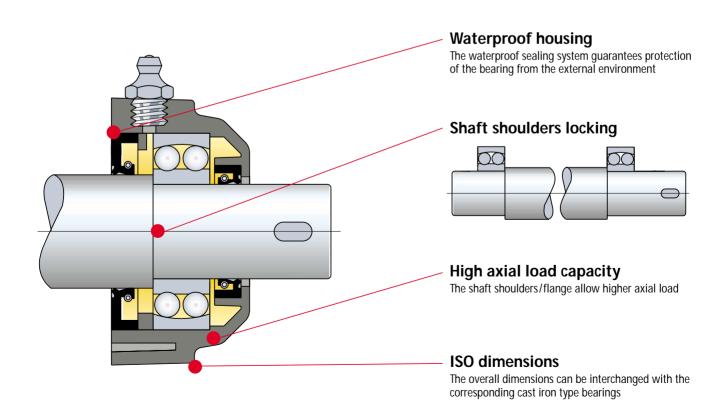
### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



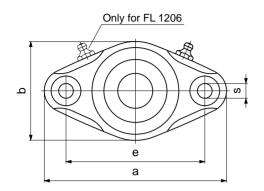
- Ball type grease nipple
- Closed or open protection cover
- Seals for protection cover

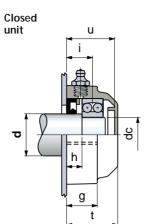


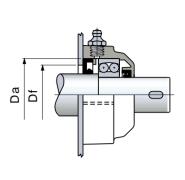




Series FL







Open

unit

Shaft dia.	Bearing housing dia.		Code		Bore in frame <sup>1)</sup> Dimensions in mm Df																
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	а	b	S		j j	h	u	t	Da	max		Bearing	Weight Kg	Application characteristics		
PA F	V poly	yamide	housing																		
25	20	FL 1204	68976	68986	90	116	62	11	20	18	11	32,5	35,5	47	45	40	1204	0,25	High mechanical and heat		
30	25	FL 1205	68483	68493	99	130	71	11	22,5	18,5	11	31,5	36,5	52	50	47	1205	0,29	resistance		
35	30	FL 1206	68339	68349	117	148	85	11	26	19	11	34	40	62	60	52	1206	0,39	<ul> <li>Proof to dust, humidity,</li> </ul>		
40	35	FL 1207	648091	648101	130	162	93	11	26	19,5	11	34	40	72	70	60	1207	0,55	washouts, steam, average		
45	40	FL 1208	672371	672381	144	176	102	11	30	25	16	42	45	80	78	65	1208	0,71	aggressive chemical agents		
PP F	V poly	ypropyle	ene housi	ing * *																	
25	20	FL 1204	68996	69006	90	116	62	11	20	18	11	32,5	35,5	47	45	40	1204	0,25			
30	25	FL 1205	68503	68513	99	130	71	11	22,5	18,5	11	31,5	36,5	52	50	47	1205	0,29	December 1steleter annual control		
35	30	FL 1206	68379	68389	117	148	85	11	26	19	11	34	40	62	60	52	1206	0,39	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>		
40	35	FL 1207	648111	648121	130	162	93	11	26	19,5	11	34	40	72	70	60	1207	0,55	chemical agents		
45	40	FL 1208	672391	672401	144	176	102	11	30	25	16	42	45	80	78	65	1208	0,71			

<sup>1) =</sup> Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

Packaging: 12 pieces.

### 1200 series bearing

- Chrome alloy steel Self aligning ball bearing
   Supplied without grease To be prelubricated with lithium / calcium grease during first installation
   Selfaligning within 2°

Dimensions and characteristics at page 67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black) Seal in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black) • Seal in Viton rubber • Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

		_	Bearing load (N) Bearing unit max. static load (N)								Continuous operating temperature (°C)					
Shaft dia.	Bearing housing dia.		Load co	efficient	Fr.		Fr +		Fa →		in air		in hot water			
d mm	dc mm	Bearing type	dynamic C	static Co	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV		
25	20	FL 1204	12700	3400	8000	6000	10000	7500	11000	5000						
30	25	FL 1205	14300	4000	10000	6000	11000	8000	12000	5000						
35	30	FL 1206	15600	4650	10000	8000	11000	8000	8000	4000	- 20 a + 90	- 20 a + 70	80	100		
40	35	FL 1207	19000	6000	11000	8000	11000	8000	12000	6000			Do not use steam for cleaning			
45	40	FL 1208	19900	6950	11000	8000	12000	8500	15000	11000						

The radial static loads Fr and the axial static loads Fa have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover

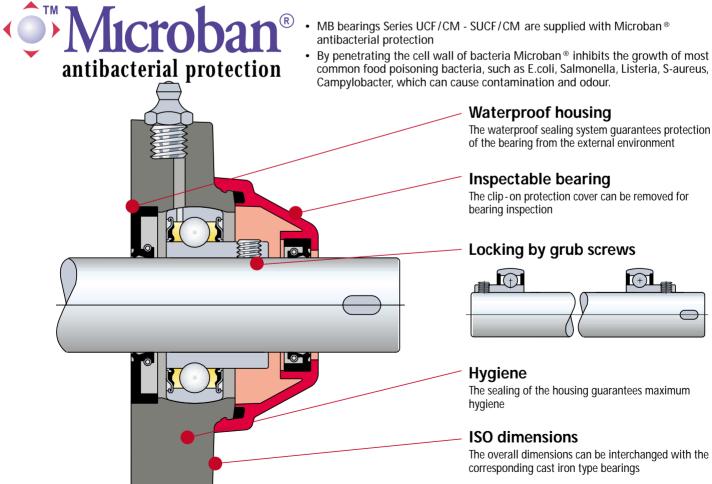


- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

<sup>\*\* =</sup> Available upon request and minimum order quantity.

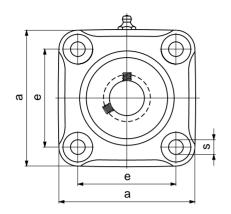
# Series UCF/CM-SUCF/CM

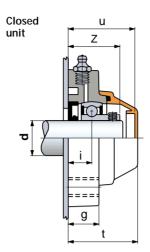


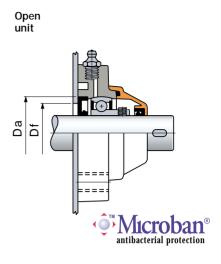




### Series UCF/CM - SUCF/CM







Shaft dia.		Co	de				Dimo	nsions i	in mm			ı	Bore ir		e 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	а	S	g	i	Z	u	t	Da	max		Bearing	Weight Kg	Application characteristics
PA FV	polyamide h	ousing w	ith Micr	obaı	n®												
25	UCF 205 CM	651172	651272	70	98	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	0,40	<ul> <li>High mechanical and heat</li> </ul>
30	UCF 206 CM	651182	651282	83	110	11	26	20	41	53	55	62	60	50	YAT 206 2	0,56	resistance
35	UCF 207 CM	651192	651292	92	120	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,72	<ul> <li>Proof to dust, humidity,</li> </ul>
40	UCF 208 CM	651202	651302	102	131	11	30	22	47,3	62,5	65,5	80	78	65	YAT 208 2	0,95	washouts, steam, average
40*	SUCF 208 CM	651212	651312	83	110	11	26	19	48	64	66	80	78	65	YAT 208 2	0,88	aggressive chemical agents
PP FV	polypropylei	ne housir	ng with N	/licr	oban	®											
25	UCF 205 CM	651222	651322	70	98	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	0,40	
30	UCF 206 CM	651232	651332	83	110	11	26	20	41	53	55	62	60	50	YAT 206 2	0,56	Donaft Links and a line
35	UCF 207 CM	651242	651342	92	120	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,72	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>
40	UCF 208 CM	651252	651352	102	131	11	30	22	47,3	62,5	65,5	80	78	65	YAT 208 2	0,95	chemical agents
40*	SUCF 208 CM	651262	651362	83	110	11	26	19	48	64	66	80	78	65	YAT 208 2	0,88	

- $\star$  = Special version. The distances between fixing holes are the same as for type UCF 206 C (d 30 ).
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

On request: version in polypropylene PPFV black with Microban® antibacterial protection. Version without Microban®.

Packaging: 12 pieces.

#### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking · Superagriseal unit · Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

#### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

#### PP FV polypropylene housing

Housing in reinforced polypropylene PP FV resin (white) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in Viton rubber • Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

Bearing load (N)	Bearing unit m	ax. static load (N)	Continuous operating temperature (°C)
	Fr 🕳	Fr <b>♦</b>	

Shaft dia.		Load co	efficient	2) Max.	Fr.	5	Fr		i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PP FV	PAFV	PP FV	PA FV	PP FV	PA FV	PP FV
25	UCF 205 CM	10800	7800	2160	17000	12000	18000	10000				
30	UCF 206 CM	15000	11200	3000	17000	12000	18000	10000				
35	UCF 207 CM	19600	15300	3920	18000	12000	22000	12000	- 20 a + 90	- 20 a + 70	80	100
40	UCF 208 CM	23600	19000	4720	18000	12500	22000	12000				se steam
40	SUCF 208 CM	23600	19000	4720	17000	12000	18000	10000			for cle	eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

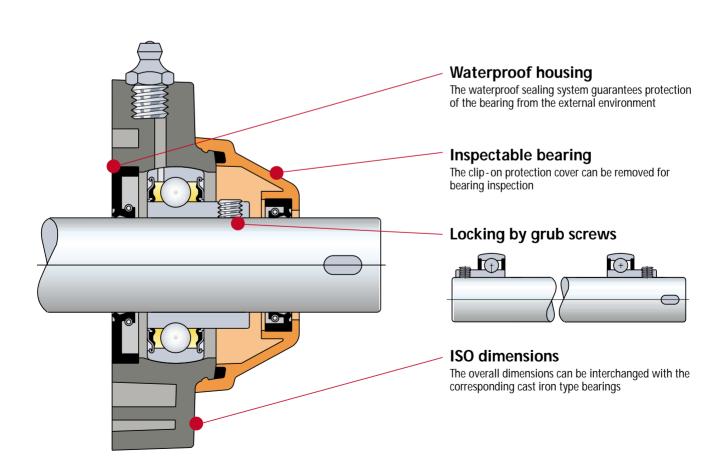
- Quick coupler for remote lubrication
- · Grease nipple cover



- Closed or open protection cover
- · Ball type grease nipple
- Sealing ring (opposite side to protection cover)

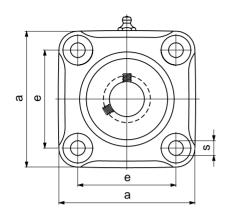
# Series UCF/C-SUCF/C

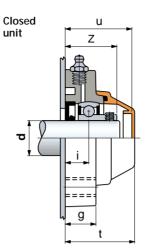


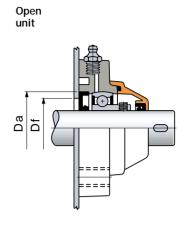




### Series UCF/C - SUCF/C







Shaft dia.		Со	de				Di					E	Bore in		<sub>e</sub> 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	а	S	g	nsions i i	n mm Z	u	t	Da	max		Bearing	Weight Kg	Application characteristics
PA FV	polyamide	housing															
25	UCF 205 C	64573	64623	70	98	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	0,40	High mechanical and heat
30	UCF 206 C	63112	63172	83	110	11	26	20	41	53	55	62	60	50	YAT 206 2	0,56	resistance
35	UCF 207 C	64018	64028	92	120	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,72	<ul> <li>Proof to dust, humidity,</li> </ul>
40	UCF 208 C	68916	68926	102	131	11	30	22	47,3	62,5	65,5	80	78	65	YAT 208 2	0,95	washouts, steam, average
40*	SUCF 208 C	61819	61829	83	110	11	26	19	48	64	66	80	78	65	YAT 208 2	0,88	aggressive chemical agents
PP FV	polypropyl	ene hou	sing * *														
25	UCF 205 C	64603	64653	70	98	11	22,5	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	0,40	
30	UCF 206 C	63142	63202	83	110	11	26	20	41	53	55	62	60	50	YAT 206 2	0,56	Dog of to block to a support to
35	UCF 207 C	64038	64048	92	120	11	26	19,5	45	57	59	72	70	55	YAT 207 2	0,72	Proof to highly aggressive     chamical agents
40	UCF 208 C	68936	68946	102	131	11	30	22	47,3	62,5	65,5	80	78	65	YAT 208 2	0,95	chemical agents
40*	SUCF 208 C	61839	61849	83	110	11	26	19	48	64	66	80	78	65	YAT 208 2	0,88	

- $\star$  = Special version. The distances between fixing holes are the same as for type UCF 206 C (d 30).
- \*\* = Available upon request and minimum order quantity.
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

#### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

#### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

#### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black)
• Protection cover in polypropylene PP (orange) • Seal
and O-Ring in Viton rubber • Ball type stainless steel
AISI 316 greasing nipple • Reinforcing bushings on
mounting holes and washers in stainless steel AISI 316

		Bea	ring load (	N)	Bea	ring unit max	. static load (	N)	Conti	nuous operating	temperature	e (°C)
Shaft dia.		Load co	efficient	2) Max.	Fr ,		Fr	•	i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PP FV	PAFV	PP FV	PAFV	PP FV	PA FV	PP FV
25	UCF 205 C	10800	7800	2160	17000	12000	18000	10000				
30	UCF 206 C	15000	11200	3000	17000	12000	18000	10000				
35	UCF 207 C	19600	15300	3920	18000	12000	22000	12000	- 20 a + 90	- 20 a + 70	80	100
40 40	UCF 208 C SUCF 208 C	23600 23600	19000 19000	4720 4720	18000 17000	12500 12000	22000 18000	12000 10000			Do not us for cle	se steam eaning

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

# Series UCF/CSM





- MB bearings Series UCF/CSM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.

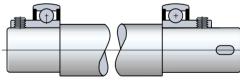
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip - on protection cover can be removed for bearing inspection

### Shaft shoulders locking



Same maximum axial load as version with locking by grub screws

### Hygiene

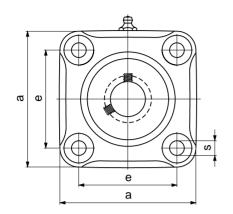
The sealing of the housing guarantees maximum hygiene

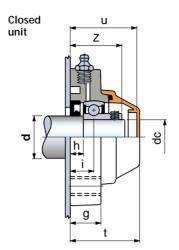
### **ISO** dimensions

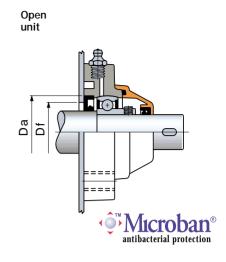
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series UCF/CSM







Shaft dia.	housing dia.		Со	de	_				Dimor	nsions	in mm			E	Bore in		e 1)		
<b>d</b> mm	dc mm	Bearing type	Closed unit	Open unit	е	а	S	g	h	İ	Z	u	t	Da	max		Bearing	Weight Kg	Application characteristics
PA F	V polya	amide hou	sing witl	h Microb	oan	®													
30	25 U	ICF 205 CSM	651652	651692	70	98	11	22,5	9,1	16,8	36,3	47,5	49,5	52	50	45	YAT 205 2	0,40	High mechanical and heat
35	30 U	ICF 206 CSM	651662	651702	83	110	11	26	10,8	20	41	53	55	62	60	50	YAT 206 2	0,56	resistance
40	35 U	ICF 207 CSM	651672	651712	92	120	11	26	9,8	19,5	45	57	59	72	70	55	YAT 207 2	0,72	<ul> <li>Proof to dust, humidity,</li> </ul>
45	40 U	ICF 208 CSM	651682	651722	102	131	11	30	11,3	22	47,3	62,5	65,5	80	78	65	YAT 208 2	2 0,95	washouts, steam, average aggressive chemical agents

1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PAFV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

			Bea	ring load (N	1)	Bearing unit ma	x. static load (N)	Continuous operati	ng temperature (°C)
Shaft dia.	Bearing housing dia.	,	Load co	efficient	Max.	Fr •	Fr +	in air	in hot water
d mm	dc mm	Bearing type	dynamic C	static Co	axial load	PA FV	PA FV	PA FV	PA FV
30	25	UCF 205 CSM	10800	7800	2160	17000	18000		
35	30	UCF 206 CSM	15000	11200	3000	17000	18000	- 20 a + 90	80
40	35	UCF 207 CSM	19600	15300	3920	18000	22000		Do not use steam
45	40	UCF 208 CSM	23600	19000	4720	18000	22000		for cleaning

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

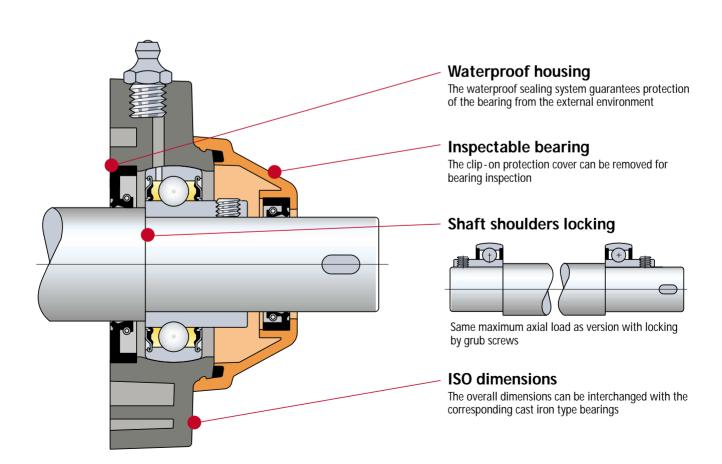
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

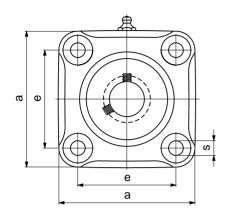
# Series UCF/CS

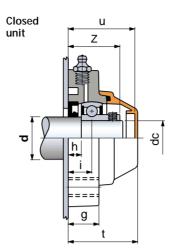


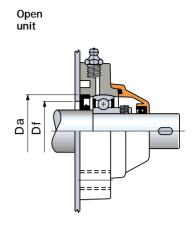




### Series UCF/CS







Shaft dia. <b>d</b>	Bearing housing dia. dc		Co	de Open	-				Dimer	nsions	in mm			E	Bore in D		<sub>e</sub> 1)	Weight	Application
mm	mm	type	unit	unit	е	a	S	g	h	i	Z	u	t	Da	max	min	Bearing	Kg	characteristics
PA FV	polya	mide hou	sing																
30		UCF 205 CS									36,3	47,5	49,5		50	45	YAT 205 2	. ,	<ul> <li>High mechanical and heat</li> </ul>
35	30	UCF 206 CS	639182	641202	83	110	11	26	10,8	20	41	53	55	62	60	50	YAT 206 2	0,56	resistance
40	35	UCF 207 CS	625472	641212	92	120	11	26	9,8	19,5	45	57	59	72	70	55	YAT 207 2	0,72	<ul> <li>Proof to dust, humidity,</li> </ul>
45	40	UCF 208 CS	639122	641222	102	131	11	30	11,3	22	47,3	62,5	65,5	80	78	65	YAT 208 2	0,95	washouts, steam, average aggressive chemical agents

1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking Superagriseal unit • Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

PA FV polyamide housing Housing in reinforced polyamide PA FV resin (black) Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

			Bear	ring load (I	٧)	Bearing unit ma	x. static load (N)	Continuous operat	ng temperature (°C)
Shaft dia.	Bearing housing dia.			efficient	Max.	Fr .	Fr +	in air	in hot water
d mm	dc mm	Bearing type	dynamic C	static Co	axial load	PA FV	PA FV	PAFV	PA FV
30	25	UCF 205 CS	10800	7800	2160	17000	18000		
35	30	UCF 206 CS	15000	11200	3000	17000	18000	- 20 a + 90	80
40	35	UCF 207 CS	19600	15300	3920	18000	22000		Do not use steam
45	40	UCF 208 CS	23600	19000	4720	18000	22000		for cleaning

The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- · Ball type grease nipple
- Sealing ring (opposite side to protection cover)

## Series HCF/CM-SHCF/CM





- MB bearings Series HCF/CM SHCF/CM are supplied with Microban® antibacterial protection
- By penetrating the cell wall of bacteria Microban® inhibits the growth of most common food poisoning bacteria, such as E.coli, Salmonella, Listeria, S-aureus, Campylobacter, which can cause contamination and odour.

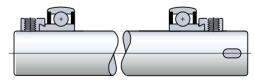
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### **Eccentric collar shaft locking**



The bearing features a self aligning bearing locked into position by an eccentric collar. Improved resistance to vibrations. Single directional travel (cannot reverse rotation)

### Hygiene

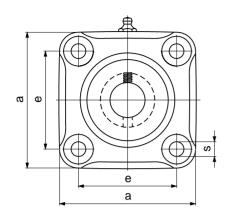
The sealing of the housing guarantees maximum hygiene

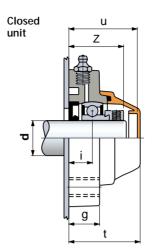
### **ISO** dimensions

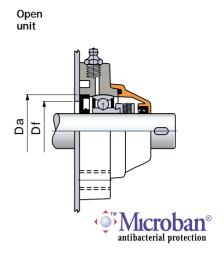
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series HCF/CM - SHCF/CM







Shaft dia.		Co	de									E		n fram	e 1)		
d mm	Bearing type	Closed unit	Open unit	е	а	S	Dime g	ensions i	in mm Z	u	t	Da		of min	Bearing	Weight Kg	Application characteristics
PA F\	/ polyamide	housing	with Mi	crob	an®												
30 40*	HCF 206 CM SHCF 208 CM			83 83	110 110	11 11	26 26	19 19	45,7 51,7	53 64	55 66	62 80	60 78	50 65	YET 206 2 YET 208 2	. ,	High mechanical and heat resistance     Proof to dust, humidity, washouts, steam, average aggressive chemical agents
PP F\	/ polypropyl	ene hous	sing with	Mic	roba	n®											
30 40*	HCF 206 CM SHCF 208 CM			83 83	110 110	11 11	26 26	19 19	45,7 51,7	53 64	55 66	62 80	60 78	50 65	YET 206 2 YET 208 2	. ,	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>

- \* = Special version. The distances between fixing holes are the same as for type HCF 206 C (d 30).
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

On request: version in polypropylene PPFV black with Microban® antibacterial protection. Version without Microban®.

Packaging: 12 pieces.

### YET 2 Bearing

Chrome alloy steel • Eccentric collar shaft locking • Superagriseal unit • Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (grey) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PP FV resin (white) with Microban® antibacterial protection • Protection cover in polypropylene PP (red) with Microban® antibacterial protection • Seal and O-Ring in Viton rubber • Ball type stainless steel AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

		Bea	aring load (	N)	Bea	ring unit max	. static load (	N)	Conti	nuous operatin	g temperature	e (°C)
Shaft dia. d	Bearing	Load co	efficient static	2) Max. axial	Fr .	<b>.</b>	Fr	•	i	n air	in hot	water
mm	type	C	Co	load	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV
30	HCF 206 CM	15000	11200	3000	17000	12000	18000	10000	- 20 a + 90	- 20 a + 70	80	100
40	SHCF 208 CM	23600	19000	4720	17000	12000	18000	10000				se steam eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

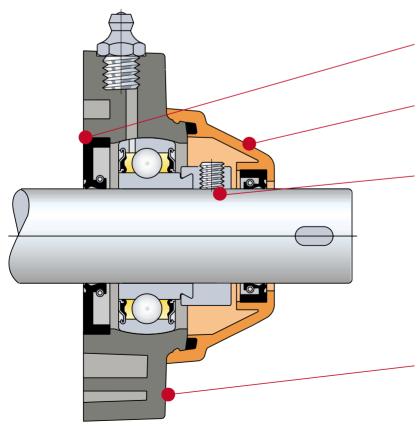
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

# Series HCF/C-SHCF/C





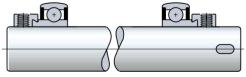
### Waterproof housing

The waterproof sealing system guarantees protection of the bearing from the external environment

### Inspectable bearing

The clip-on protection cover can be removed for bearing inspection

### **Eccentric collar shaft locking**



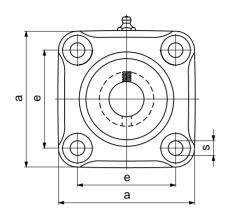
The bearing features a self aligning bearing locked into position by an eccentric collar. Improved resistance to vibrations. Single directional travel (cannot reverse rotation)

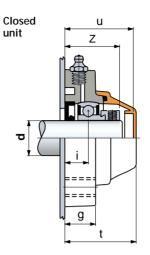
### **ISO** dimensions

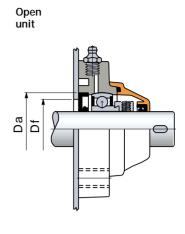
The overall dimensions can be interchanged with the corresponding cast iron type bearings



### Series HCF/C - SHCF/C







Shaft dia.		Co	de									E		n fram	e 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	а	S	Dime g	nsions i	in mm Z	u	t	Da		of min	Bearing	Weight Kg	Application characteristics
PA FV	polyamide	housing															
30 40*	HCF 206 C SHCF 208 C	621501 62439	621481 62449	83 83	110 110	11 11	26 26	19 19	45,7 51,7	53 64	55 66	62 80	60 78	50 65	YET 206 2 YET 208 2	. ,	High mechanical and heat resistance     Proof to dust, humidity, washouts, steam, average aggressive chemical agents
PP FV	polypropyl	ene hou	sing * *														
30 40*	HCF 206 C SHCF 208 C	621511 62459	621491 62469	83 83	110 110	11 11	26 26	19 19	45,7 51,7	53 64	55 66	62 80	60 78	50 65	YET 206 2 YET 208 2		<ul> <li>Proof to highly aggressive chemical agents</li> </ul>

- \* = Special version. The distances between fixing holes are the same as for type HCF 206 C (d 30).
- \*\* = Available upon request and minimum order quantity.
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication.

Packaging: 12 pieces.

### YET 2 Bearing

Chrome alloy steel • Eccentric collar shaft locking • Superagriseal unit • Prelubricated with lithium/ calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black)
• Protection cover in polypropylene PP (orange) • Seal
and O-Ring in Viton rubber • Ball type stainless steel
AISI 316 greasing nipple • Reinforcing bushings on
mounting holes and washers in stainless steel AISI 316

		Bea	ring load (	N)	Bea	ring unit max	. static load (	N)	Conti	nuous operating	g temperature	e (°C)
Shaft dia.		Load co		2) Max.	Fr 、	2	Fr		i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV
30	HCF 206 C	15000	11200	3000	17000	12000	18000	10000	- 20 a + 90	- 20 a + 70	80	100
40	SHCF 208 C	23600	19000	4720	17000	12000	18000	10000			Do not u for cle	se steam eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

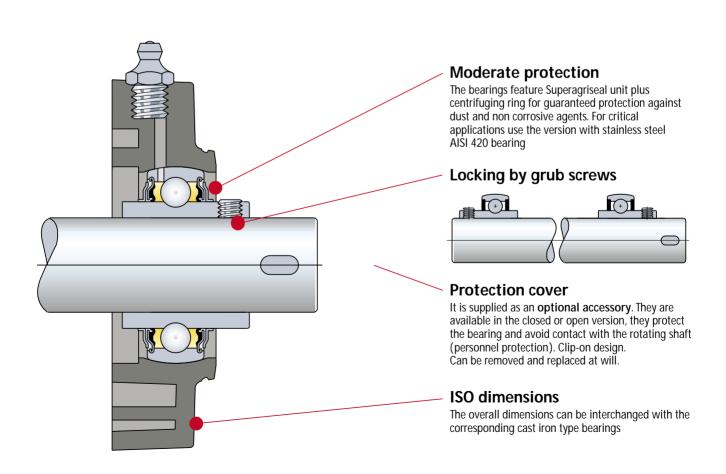
- Quick coupler for remote lubrication
- Grease nipple cover



- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

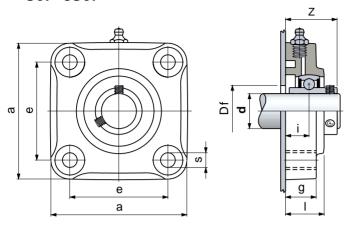
# Series UCF-SUCF



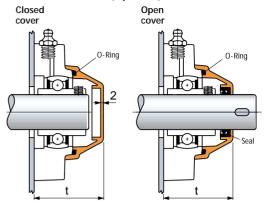




### Series UCF - SUCF



### Protection cover (Optional)



For the codenumbers of the protection covers, O-rings and seals refer to pages 63-64

Shaft dia. d mm	Bearing type	Code Bearing	е	a	S	ensions ir	n mm İ	I	Z	Bore in frame Df min	e Bearing	t	Weight Kg	Application characteristics
PA FV	polyamide	housing/	steel	bearin	g									
25	UCF 205	64533	70	98	11	22,5	16,8	27,5	36,5	29	YAR 205 2F	49,5	0,44	<ul> <li>High mechanical and</li> </ul>
30	UCF 206	60722	83	110	11	26	20	31,5	42,2	34	YAR 206 2F	55	0,57	heat resistance
35	UCF 207	64058	92	120	11	26	19,5	32	45	39	YAR 207 2F	59	0,60	<ul> <li>Positive sealing</li> </ul>
35*	SUCF 207	68465	83	110	11	26	15,5	31,5	40,9	50	YAR 207 2F	55	_	capacity against dust,
40	UCF 208	68956	102	131	11	30	22	36	52,2	44	YAR 208 2F	65,5	0,95	non corrosive agents
40*	SUCF 208	61719	83	110	11	26	19	36	52,2	55	YAR 208 2F	66	0,68	
PA FV	polyamide	housing/	stainl	ess ste	el Als	SI 420	bearin	g						
25	UCF 205	699301	70	98	11	22,5	16,8	27,5	36,5	29	YAR 205 2RF/HV	49,5	0,44	<ul> <li>Positive sealing capa-</li> </ul>
30	UCF 206	699361	83	110	11	26	20	31,5	42,2	34	YAR 206 2RF/HV	55	0,57	city against humidity,
35	UCF 207	604632	92	120	11	26	19,5	32	45	39	YAR 207 2RF/HV	59	0,60	vapours, salty environ-
35*	SUCF 207	646622	83	110	11	26	15,5	31,5	40,9	50	YAR 207 2RF/HV	55	_	ments, slightly corrosive
40	UCF 208	699391	102	131	11	30	22	36	52,2	44	YAR 208 2RF/HV	65,5	0,95	chemical agents
40*	SUCF 208	604642	83	110	11	26	19	36	52,2	55	YAR 208 2RF/HV	66	0,68	

<sup>\* =</sup> Special version. The distances between fixing holes are the same as for type UCF 206 (d 30).

Available upon request and minimum order quantity version with PP FV polypropylene housing and stainless steel AISI 420 bearing.

Packaging: 12 pieces.

### YAR 2F - YAR 2RF/HV bearings

Shaft locking by grub screws • Superagriseal units plus centrifuging ring (steel version) • Superagriseal units plus rubberised centrifuging ring (stainless steel version) • Prelubricated with lithium/calcium grease • Can be relubricated • Self aligning within 2.5° max Dimensions and characteristics at page 66-67.

### PAFV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Chrome alloy steel bearing • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### **Protection cover**

Covers are supplied without seals. To increase protection it is recommended to use them with O-Ring and seals unit (supplied separately).

- Cover in polypropylene PP (orange) Seals in NBR
- · Different colours on request

		E	searing load (N)		Bearing unit max	. static load (N)	Continuous operatir	ig temperature (°C)
Shaft dia.		Load co	efficient	2) Max.	Fr 🛊	Fr <b>♦</b>	in air	in hot water
d mm	Bearing type	dynamic C	static Co	axial load	PA FV	PA FV	PA FV	PA FV
25	UCF 205	10800 (9150)	7800 (7800)	2160 (1830)	17000	18000		
30	UCF 206	15000 (12500)	11200 (11200)	3000 (2500)	17000	18000		
35	UCF 207	19600 (16600)	15300 (15300)	3920 (3320)	18000	22000	- 20 a + 90	80
35	SUCF 207	19600 (16600)	15300 (15300)	3920 (3320)				Do not use steam
40	UCF 208	23600 (20000)	19000 (19000)	4720 (4000)	18000	22000		for cleaning
40	SUCF 208	23600 (20000)	19000 (19000)	4720 (4000)	17000	18000		

Bracketed figures refer to stainless steel bearings.

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- · Grease nipple cover

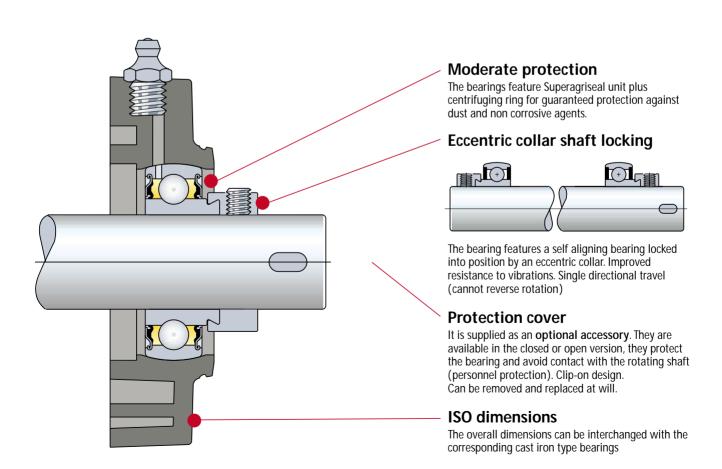
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- Ball type grease nipple
- Closed or open protection cover
- Seals for protection cover

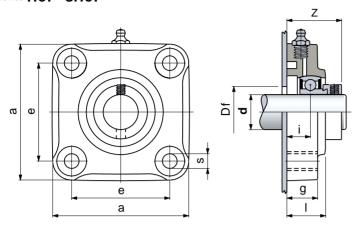
# Series HCF-SHCF



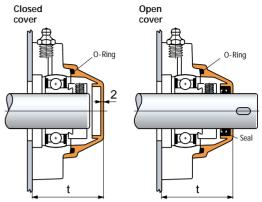




### Series HCF - SHCF



### Protection cover (Optional)



For the codenumbers of the protection covers, O-rings and seals refer to pages 63-64

Shaft dia. <b>d</b>	Bearing	Code	0	a		)imensior	ns in mm		7	Bore in frame Df		+	Weight	Application
1111111	type	bearing	C	а	3	9			Z	1111111	bearing	ι	ĸy	CHALACTERISTICS
mm type Bearing e a s g i l z min Bearing t Kg charact PA FV polyamide housing														
30	HCF 206	62329	83	110	11	26	19	36	45,7	34	YET 206 2	55	0,57	<ul> <li>High mechanical and</li> </ul>
40*	SHCF 208	62349	83	110	11	26	19	36	51,7	44	YET 208 2	66	0,95	heat resistance  • Positive sealing capacity against dust, non corrosive agents

<sup>\* =</sup> Special version. The distances between fixing holes are the same as for type HCF 206 (d 30). Packaging: 12 pieces.

### YET 2 Bearing

Chrome alloy steel • Eccentric collar shaft locking · Superagriseal unit · Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning

within 2.5° max Dimensions and characteristics at page 66-67.

#### PAFV polyamide housing

Housing in reinforced polyamide PAFV resin (black)

- Ball type nickel plated brass greasing nipple
- · Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### Protection cover

Covers are supplied without seals. To increase protection it is recommended to use them with O-Ring and seals unit (supplied separately).

- Cover in polypropylene PP (orange)Seals in NBR rubber (for PA FV support)/in Viton rubber (for PP FV support) • Different colours on request

		Bea	ring load (	N)	Bearing unit max	. static load (N)	Continuous operat	ing temperature (°C)
Shaft dia.	Dooring.		efficient	Max.	Fr 🖊	Fr •	in air	in hot water
d mm	Bearing type	dynamic C	static C o	axial load	PA FV	PA FV	PAFV	PA FV
30	HCF 206	15000	11200	3000	17000	18000	- 20 a + 90	80
40	SHCF 208	23600		17000	18000		Do not use steam for cleaning	

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

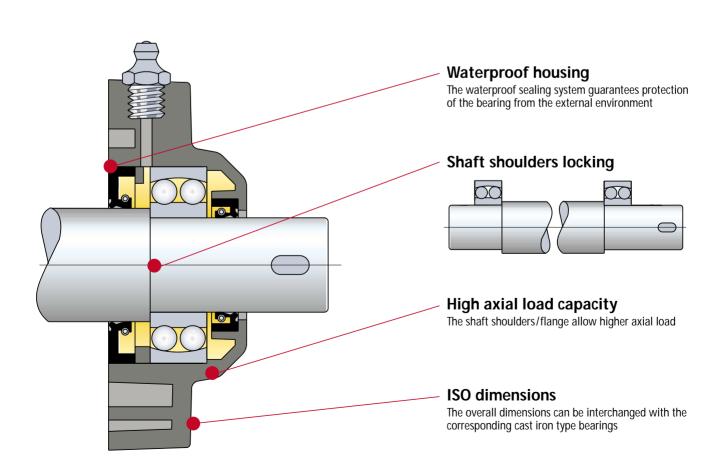
- Quick coupler for remote lubrication
- Grease nipple cover



- Ball type grease nipple
- · Closed or open protection cover
- · Seals for protection cover

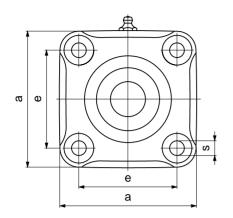
## Series F-SF

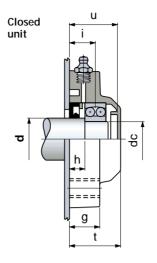


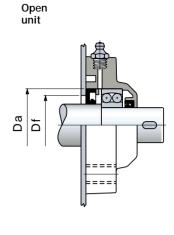




Series F - SF







Shaft	Bearing	9		_												1)		
dia.	housing dia.	y	Co	de	_			Dimo	nsions i	n mm			ŀ	Bore in D	frame	1)		
d	dc	Bearing	Closed	Open				Dillie					_				Weight	Application
mm	mm	type	unit	unit	е	a	S	g	ı	h	u	t	Da	max	min	Bearing	Kg	characteristics
PA F	V poly	amide h	ousing															
30	25	F 1205	64433	64483	70	98	11	22,5	18,5	11	31,5	36,5	52	50	47	1205	0,36	High mechanical and heat
35	30	F 1206	65811	65901	83	110	11	26	19	11	34	40	62	60	52	1206	0,53	resistance
40	35	F 1207	63978	63988	92	120	11	26	19,5	11	37,5	39,5	72	70	60	1207	0,62	<ul> <li>Proof to dust, humidity,</li> </ul>
45	40	F 1208	68876	68886	102	131	11	30	24,5	14	42	45	80	78	65	1208	0,85	washouts, steam, average
45*	40	SF 1208	69988	69998	83	110	11	26	19	14	36	39	80	78	65	1208	0,78	aggressive chemical agents
PP F	V poly	propyle	ne housi	ng * *														
30	25	F 1205	64463	64513	70	98	11	22,5	18,5	11	31,5	36,5	52	50	47	1205	0,36	
35	30	F 1206	62032	62062	83	110	11	26	19	11	34	40	62	60	52	1206	0,53	Droof to highly opposite
40	35	F 1207	63998	64008	92	120	11	26	19,5	11	37,5	39,5	72	70	60	1207	0,62	Proof to highly aggressive     shamical agents
45	40	F 1208	68896	68906	102	131	11	30	24,5	14	42	45	80	78	65	1208	0,85	chemical agents
45*	40	SF 1208	61619	61629	83	110	11	26	19	14	36	39	80	78	65	1208	0,78	

- $\star$  = Special version. The distances between fixing holes are the same as for type F 1206 (d 35).
- \*\* = Available upon request and minimum order quantity.
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. **Packaging**: 12 pieces.

### 1200 series bearing

Chrome alloy steel • Self aligning ball bearing
• Supplied without grease • To be prelubricated with lithium/calcium grease during first installation

Selfaligning within 2<sup>c</sup>

Dimensions and characteristics at page 67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Seal in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black)
• Seal in Viton rubber • Ball type stainless steel
AISI 316 greasing nipple • Reinforcing bushings on
mounting holes and washers in stainless steel AISI 316

#### Bearing unit max. static load (N) Bearing load (N) Continuous operating temperature (°C) Fr • Fr **▼** Bearing Shaft Load coefficient in air in hot water housing Fa → Bearing dc dynamic static mm PA FV PP FV PA FV PP FV PA FV PP FV PAFV PP FV PA FV PP FV type 30 25 F 1205 14300 4000 19000 14000 15000 7000 5000 12000 35 30 F 1206 15600 4650 19000 14000 15000 12000 16000 9000 40 35 F 1207 19000 6000 19000 15000 15000 12000 17000 12000 - 20 a + 90 - 20 a + 70 100 45 40 F 1208 19900 6950 16000 17000 20000 15000 12500 12000 Do not use steam 45 SF 1208 19900 6950 19000 14000 15000 12000 16000 9000

The radial static loads Fr and the axial static loads Fa have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

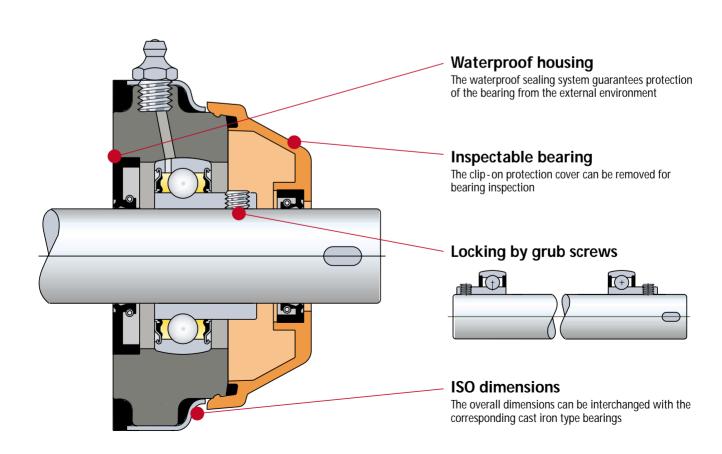
- Quick coupler for remote lubrication
- · Grease nipple cover



- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

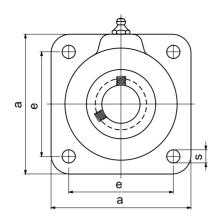
# Series UCFS/C-SUCFS/C Square flange bearing units with stainless steel surface

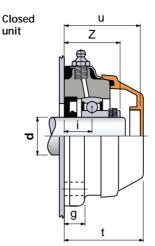


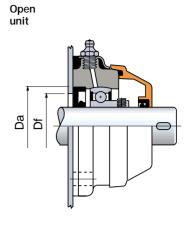




### Series UCFS/C - SUCFS/C







Shaft dia.		Co	de				5.					ı	Bore ir		e 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	a	S	g	isions İ	in mm Z	u	t	Da		of min	Bearing	Weight Kg	Application characteristics
PA FV	mm type <b>unit unit</b> e a s g i z u t Da max min Bearing Kg characteristics  PA FV polyamide housing with stainless steel surface																
30	UCFS 206 C					,	15,9			, -	65,8				YAT 206 2		<ul> <li>Proof to dust, humidity,</li> </ul>
	SUCFS 207 C SUCFS 208 C			83 83	111 111		15,9 15,9				65,8 65,8		70 78		YAT 207 2 YAT 208 2		washouts, steam, average aggressive chemical agents

 $<sup>\</sup>star$  = Special version. The distances between fixing holes are the same as for type UCFS 206 C (d 30).

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking • Superagriseal unit • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing with stainless steel surface

Housing in reinforced polyamide PA FV resin (black)
• Stainless steel surface • Protection cover in
polypropylene PP (orange) • Seal and O-Ring in NBR
rubber • Ball type nickel plated brass greasing nipple

		Bea	ring load (	N)	Bearing unit max	c. static load (N)	Continuous operati	ing temperature (°C)
Shaft dia.	Dooring		efficient	2) Max. axial	Fr 🕌	Fr •	in air	in hot water
d mm	Bearing type	dynamic C	static C o	load	PA FV	PA FV	PAFV	PAFV
30	UCFS 206 C	15000	11200	3000	18000	22000	- 20 a + 90	80
35 40	SUCFS 207 C SUCFS 208 C	19600 23600	15300 19000	3920 4720	18000 18000	22000 22000		Do not use steam for cleaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover

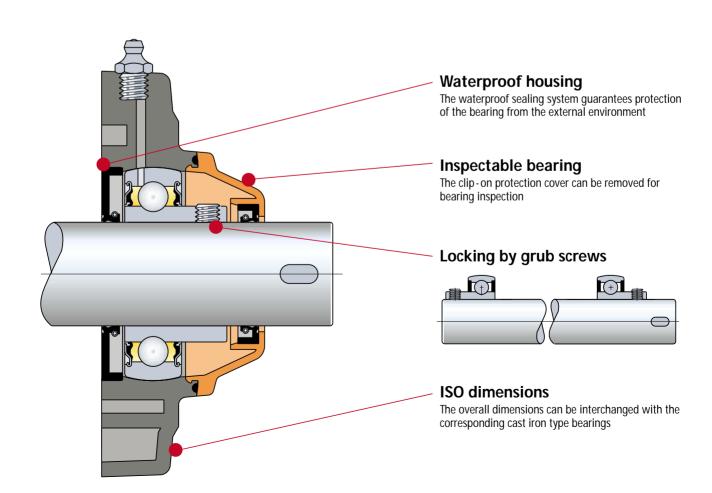


- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

<sup>1) =</sup> Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

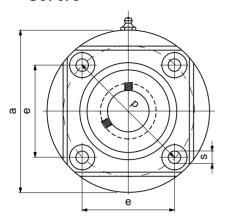
# Series UCFC/C

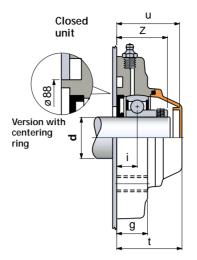


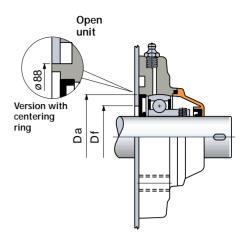




### Series UCFC/C







Shaft dia.		Co	de				Dia	monc	ions in r	mm				Bore ir		<sub>e</sub> 1)		
<b>d</b> mm	Bearing type	Closed unit	Open unit	е	a	р	S	g	i	Z	u	t	Da	max	of min	Bearing	Weight Kg	Application characteristics
PA FV polyamide housing  35 UCFC 207 C 683921 683931 77.8 137 110 11 26 17.3 42.7 53 55 72 7																		
35 35*	UCFC 207 C UCFC 207 C			, -					, -	. ,		55 55	72 72	70 -	55 -	YAT 207 2 YAT 207 2	.,	<ul> <li>High mechanical and heat resistance</li> <li>Proof to dust, humidity, washouts, steam, average aggressive chemical agents</li> </ul>
PP FV	polypropy	lene hou	sing * *															
35	UCFC 207 C	62239	62249	77,8	137	110	11	26	17,3 4	42,7	53	55	72	70	55	YAT 207 2	0,75	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>

- \* = Version with centering ring Ø 88 mm.
- \*\* = Available upon request and minimum order quantity.
- 1) = Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

### YAT 2 Bearing

Chrome alloy steel • Grub screws shaft locking
• Superagriseal unit • Prelubricated with lithium /
calcium grease • Can be relubricated • Self aligning
within 2° max

Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)
• Protection cover in polypropylene PP (orange) • Seal and O-Ring in NBR rubber • Ball type nickel plated brass greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PPFV resin (black)
• Protection cover in polypropylene PP (orange) • Seal
and O-Ring in Viton rubber • Ball type stainless steel
AISI 316 greasing nipple • Reinforcing bushings on
mounting holes and washers in stainless steel AISI 316

		Bea	ring load (	N)	Bea	ring unit max	. static load (	N)	Conti	nuous operating	g temperature	e (°C)
Shaft dia.	De orien		efficient	2) Max. axial	Fr .	<b>.</b>	Fr		i	n air	in hot	water
d mm	Bearing type	dynamic C	static C o	load	PA FV	PP FV	PAFV	PP FV	PA FV	PP FV	PA FV	PP FV
35	UCFC 207 C	19600	15300	3920	17000	11000	20000	10000	- 20 a + 90	- 20 a + 70	80	100
												se steam eaning

<sup>2) =</sup> The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

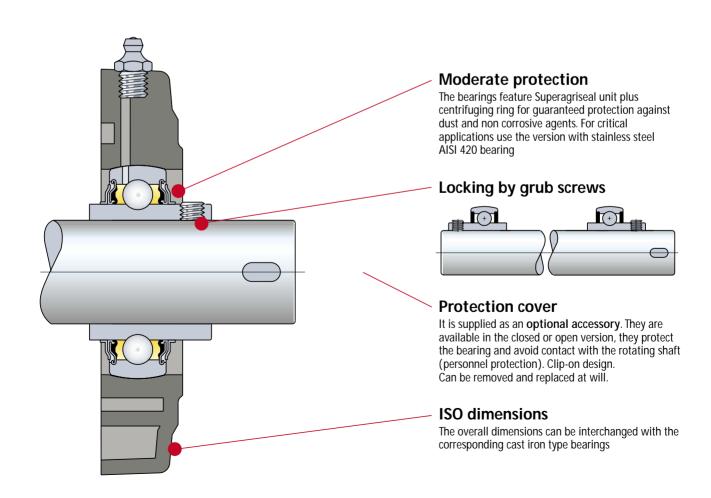
- Quick coupler for remote lubrication
- Grease nipple cover



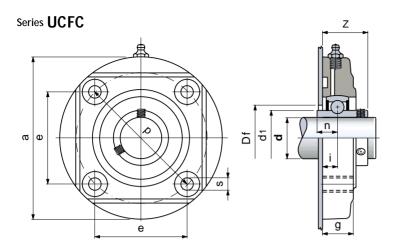
- Closed or open protection cover
- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

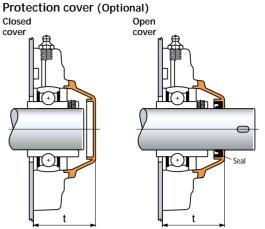
# Series UCFC











For the codenumbers of the protection covers and seals refer to pages 63-64

Shaft dia. <b>d</b> mm	Bearing type	Code Bearing	e	а	р	Dime S	nsions g	in mm İ	n	Z	<b>d</b> 1	Bore in fram Df min	e Bearing	t	Weight Kg	Application characteristics
PA F	V polyami	de housin	g/ste	el bea	ring											
35	UCFC 207	60752	77,8	137	110	11	26	12,3	17,5	37,7	46,1	50	YAR 207 2F	50	0,75	High mechanical and heat resistance     Positive sealing capacity against dust, non corrosive agents
PA F	V polyami	de housir	ıg/sta	inless	steel	AISI	420	bearin	g							
35	UCFC 207	646652	77,8	137	110	11	26	12,3	17,5	37,7	46,1	50	YAR 207 2RF/HV	50	0,75	Positive sealing capa- city against humidity, vapours, salty environ- ments, slightly corrosive chemical agents

Available upon request and minimum order quantity version with PP FV polypropylene housing and stainless steel AISI 420 bearing. Packaging: 12 pieces.

### YAR 2F - YAR 2RF/HV bearings

Shaft locking by grub screws • Superagriseal units plus centrifuging ring (steel version) • Superagriseal units plus rubberised centrifuging ring (stainless steel version) • Prelubricated with lithium / calcium grease • Can be relubricated • Self aligning within 2.5° max Dimensions and characteristics at page 66-67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black)

- Ball type nickel plated brass greasing nipple
- Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### **Protection cover**

Covers are supplied without seals. To increase protection it is recommended to use them with seals unit (supplied separately).

- Cover in polypropylene PP (orange)
- Seal in NBR rubber Different colours on request

		Ве	earing load (N)		Bearing unit max	. static load (N)	Continuous operation	ng temperature (°C)
Shaft dia.			efficient	2) Max.	Fr.	Fr 🕈	in air	in hot water
d mm	Bearing type	dynamic C	static Co	axial load	PA FV	PA FV	PA FV	PA FV
35	UCFC 207	19600 (16600)	15300(15300)	3920(3320)	17000	20000	- 20 a + 90	80
								Do not use steam for cleaning

Bracketed figures refer to stainless steel bearings.

2) = The grub screws blocking method allows a maximum axial load of: 0,20 • C (with non hardned shafts and grub screws tightened with recommended torsion couples). The radial static loads Fr have been estabilished in laboratory conditions on housings complete with bearings.



### Accessories / page 62

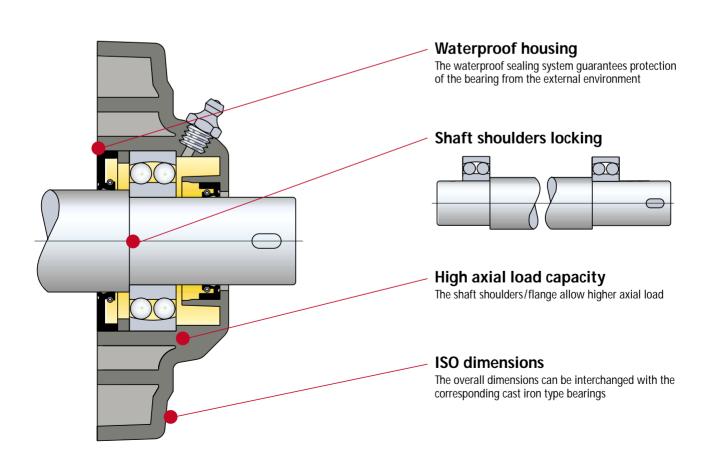
- Quick coupler for remote lubrication
- Grease nipple cover



- Ball type grease nipple
- Closed or open protection cover
- · Seal for protection cover

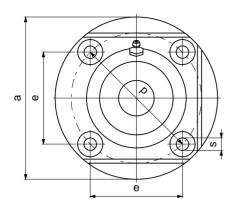
## Series **FC**

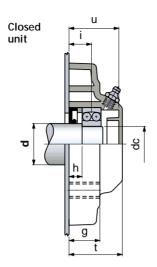


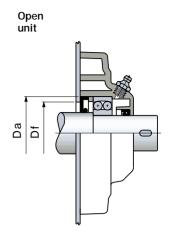




### Series FC







Shaft dia. <b>d</b>	Bearing housing dia. dc		Closed							Weight	Application								
mm	mm	type	unit	unit	е	a	p	S	g	i	h	u	t	Da	max	min	Bearing	Kg	characteristics
PA F	V poly	amide ho	ousing																
35	30	FC 1206	65801	65891	77,8	137	110	11	26	19	11	39	45	62	60	52	1206	0,57	<ul> <li>High mechanical and heat resistance</li> <li>Proof to dust, humidity, washouts, steam, average aggressive chemical agents</li> </ul>
PP F	V poly	propylen	e housin	g * *															
35	30	FC 1206	61972	62002	77,8	137	110	11	26	19	11	39	45	62	60	52	1206	0,57	<ul> <li>Proof to highly aggressive chemical agents</li> </ul>

<sup>\*\* =</sup> Available upon request and minimum order quantity.

### 1200 series bearing

- Chrome alloy steel Self aligning ball bearing
   Supplied without grease To be prelubricated with lithium/calcium grease during first installation
- Selfaligning within 2°

Dimensions and characteristics at page 67.

### PA FV polyamide housing

Housing in reinforced polyamide PA FV resin (black) • Seal in NBR rubber • Ball type nickel plated brass

greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 304

### PP FV polypropylene housing

Housing in reinforced polypropylene PP FV resin (black)
• Seal in Viton rubber • Ball type stainless steel

AISI 316 greasing nipple • Reinforcing bushings on mounting holes and washers in stainless steel AISI 316

			Bearing lo	oad (N)		Bearing	g unit max	. static loa	ad (N)		Conti	nuous operatino	j temperature	∍ (°C)
Shaft dia.	Bearing housing dia.	_		Load coefficient		Š	Fr +		Fa →		in air		in hot water	
d mm	dc mm	Bearing type	dynamic C	static C o	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV	PA FV	PP FV
35	30	FC 1206	15600	4650	15000	10000	15000	10000	20000	11000	- 20 a + 90	- 20 a + 70	80	100
														se steam eaning

The radial static loads Fr and the axial static loads Fa have been established in laboratory conditions on housings complete with bearings.



### Accessories / page 62

- Quick coupler for remote lubrication
- Grease nipple cover

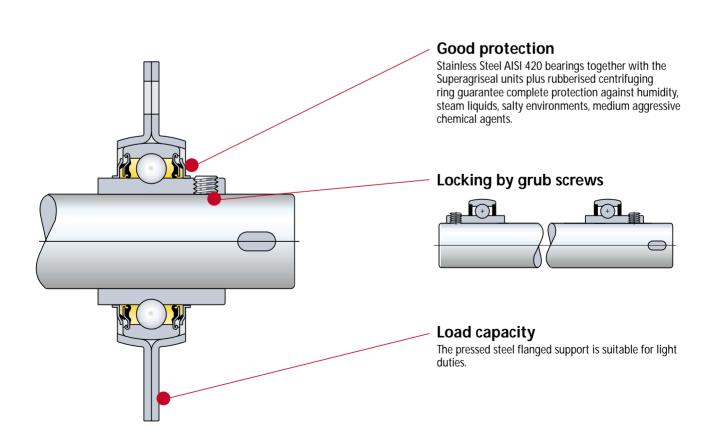


- Ball type grease nipple
- Sealing ring (opposite side to protection cover)

<sup>1) =</sup> Dimensions Df max / Df min must be respected to ensure positive retention of the seals and to allow air bleeding during lubrication. Packaging: 12 pieces.

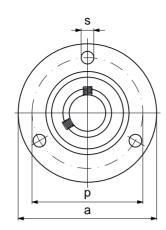
## Series SBF

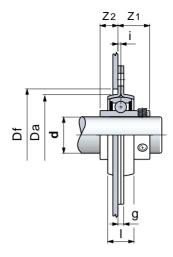






### Series SBF





Shaft dia. <b>d</b>	Bearing	Code	_										Weiaht	Application	
mm	type	Bearing	p	а	S	g	İ	I	<b>Z</b> 1	<b>Z</b> 2	Da	min	Bearing	Kg	characteristics
Stainl	Stainless steel AISI 304 flanges / stainless steel AISI 420 bearing														
25	SBF 205	604562	76	95	8,7	4	2	18	21,8	12,3	56	60	YAR 205 2RF/HV	0,35	Positive sealing capacity against humidity, vapours, salty environ- ments, slightly corrosive chemical agents

Packaging: 4 pieces.

YAR 2RF/HV bearings
Stainless steel AISI 420 material •Shaft locking by grub screws • Superagriseal units plus rubberised centrifuging ring • Prelubricated with lithium/calcium grease • Self aligning within 5° max
Dimensions and characteristics at page 66-67.

### Stainless steel bearing

Pressed stainless steel AISI 304 flanges • Stainless steel AISI 420 bearing

**Load capacity**The support is suitable for light duty.

The metal flanges do not have greasing nipple, it is therefore impossible to rilubricate the bearing.

		Bearing I	oad (N)	Continuous operati	ing temperature (°C)
Shaft dia.		Load coe	efficient		
d mm	Support type	dynamic C	static C o	in air	in hot water
25	SBF 205	9150	7800	- 20 a + 100	100

## **Accessories/Spare parts**



### Quick coupler for remote lubrication



- · Code: 67843
- It is used instead of the ball type greasing nipples for remote or centralised lubrication systems
- The couplers are suitable for semirigid Rislan/nylon tubing of 4 mm.
- 1/8 Ga
- · Nickel plated material



### Grease nipple cap



- · Code: 603862
- It is used to close the grease hole, when additional lubrication is not required
- 1/8 Gas
- Stainless steel AISI 316 material



Shaft dia. d (mm)

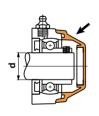
### Ball type grease nipple • For all bearing type



Bearing type	Grease nipple material	Grease nipple code
	Nickel plated brass for all polyamide bearings	64437
	Stainless steel AISI 316 for all polypropylene bearings	63617

### Closed cover • Supplied without seals

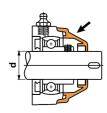




		20	25	30	35	40	40*					
	Bearing type		Closed cover code									
For polyamide and polypropylene bearing units	<b>.</b> • • •	655262	655272	655282	655292	655302	655312					
* = Special version.		•		•								

Open cover • Supplied without seals



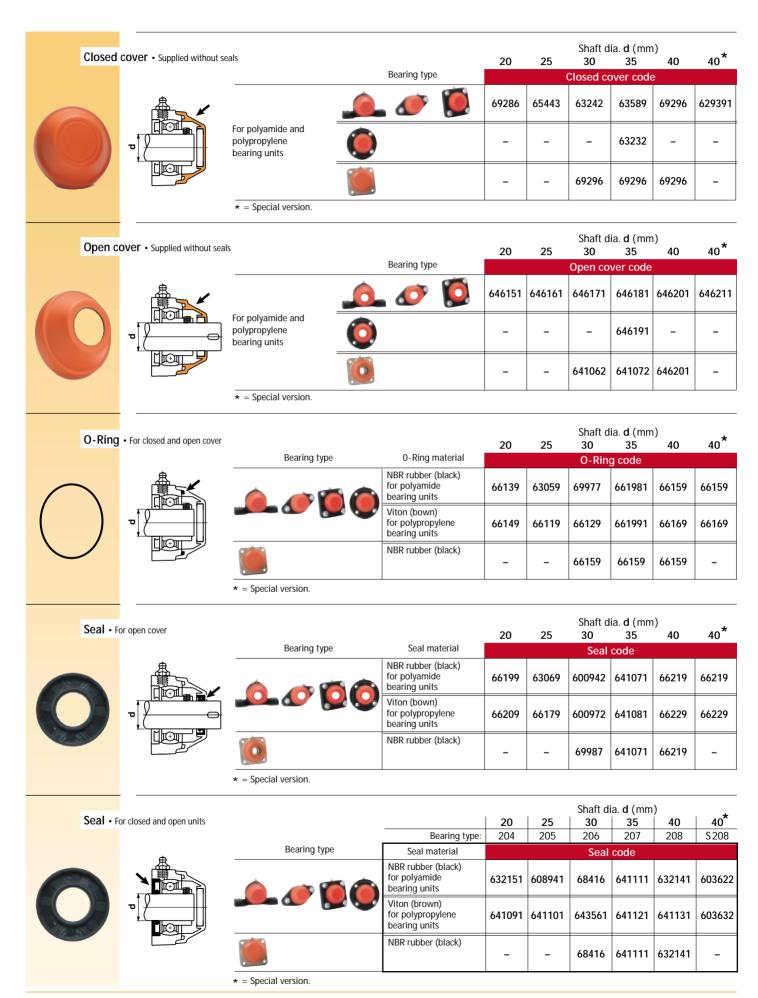


		Shaft dia. d (mm) 20 25 30 35 40 40									
	Bearing type			Open co	ver code						
For polyamide and polypropylene bearing units	• • • •	655322	655332	655342	655352	655362	655372				

\* = Special version.

## **Accessories/Spare parts**

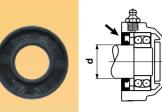




## **Accessories/Spare parts**



### Seal • For closed and open units





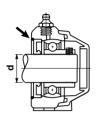
	onarr arar a (mm)											
	25	30	35	40	45	45*						
Bearing type:	1204	1205	1206	1207	1208	S1208						
Seal material	Seal code											
NBR rubber (black) for polyamide bearing units	603642	603662	603682	603702	603722	603742						
Viton (brown) for polypropylene bearing units	603652	603672	603692	603712	603732	603752						

Shaft dia. d (mm)

\* = Special version.

### Safety ring • For UCP type units

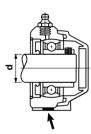




		mm)									
	Safety ring	20	25	30	35	40					
Bearing type	material	Safety ring code									
	Stainless steel AISI 303 for polyamide and polypropylene units	600982	646281	646291	646301	601052					

### Bottom seal • For UCP type units





		Shaft dia. d (mm)								
		20	25	30	35	40				
Bearing type	Seal material			Seal code						
	PVC rubber for polyamide and polypropylene units	692391	646251	646261	646271	692401				

## **Technical information**



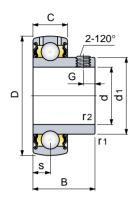
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### Bearings with grub screw locking system

Prelubricated with long lasting lithium/calcium grease • Can be rilubricated • Suitable for single directional or bi-directional travel (can reverse the sense of rotation)

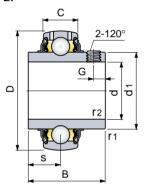
### YAT 2



d	Bearing			Dimen	sions	in mm		<b>r</b> 1, <b>r</b> 2	Grub	Borin	g tol. Min.	Load coe dynamic	fficient static Co	limit load Pu	Weight
mm	type	d1	D	В	С	S	G	min.	screws		μm	N	N	N	Kg
20	YAT 204 2	28,2	47	25,5	14	7,2	4,5	0,6	M6 x 0,75	+ 18	0	9800	6550	196	0,11
25	YAT 205 2	33,7	52	27,2	15	7,7	5	0,6	M6 x 0,75	+ 18	0	10800	7800	232	0,14
30	YAT 206 2	39,7	62	30,2	18	9,2	5	0,6	M6 x 0,75	+ 18	0	15000	11200	335	0,23
35	YAT 207 2	46,1	72	33	19	9,7	6	1	M6 x 0,75	+ 21	0	19600	15300	455	0,31
40	YAT 208 2	51,8	80	36	21	10,7	8	1	M8 x1	+ 21	0	23600	19000	560	0,43

Superagriseal units.

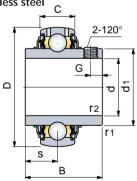
YAR 2F



				Dimon	alana	in mm				Borin	a tol	Load coe	fficient static	Fatigue limit load	
d	Bearing			Dilliell	210112	111 1111111		<b>r</b> 1, <b>r</b> 2	Grub	Plus		С	Co	Pu	Weight
mm	type	d1	D	В	С	S	G	min.	screws	μm	$\mu\text{m}$	N	N	N	Kg
20	YAR 204 2F	28,2	47	31	14	12,7	4,5	0,6	M6 x 0,75	+ 18	0	9800	6550	196	0,14
25	YAR 205 2F	33,7	52	34,1	15	14,3	5	0,6	M6 x 0,75	+ 18	0	10800	7800	232	0,17
30	YAR 206 2F	39,7	62	38,1	18	15,9	5	0,6	M6 x 0,75	+ 18	0	15000	11200	335	0,28
35	YAR 207 2F	46,1	72	42,9	19	17,5	6	1	M6 x 0,75	+ 21	0	19600	15300	455	0,41
40	YAR 208 2F	51,8	80	49,2	21	19	8	1	M8 x1	+ 21	0	23600	19000	560	0,55

Superagriseal units + centrifuging ring.

### YAR 2RF/HV stainless steel



d Bearing r <sub>1</sub> , r <sub>2</sub> Grub Plus Min. C	static Co Weight
mm type d1 D B C s G min. screws $\mu$ m $\mu$ m N	N Kg
<b>20</b> YAR 204 2RF/HV 28,2 47 31 14 12,7 4,5 0,6 M6 x 0,75 + 18 0 8300	6550 0,14
<b>25</b> YAR 205 2RF/HV 33,7 52 34,1 15 14,3 5 0,6 M6 x 0,75 + 18 0 9150	7800 0,18
<b>30</b> YAR 206 2RF/HV 39,7 62 38,1 18 15,9 5 0,6 M6 x 0,75 + 18 0 12500	11200 0,29
<b>35</b> YAR 207 2RF/HV 46,1 72 42,9 19 17,5 6 1 M6 x 0,75 + 21 0 16600	15300 0,42
40 YAR 208 2RF/HV 51,8 80 49,2 21 19 8 1 M8 x1 + 21 0 20000	19000 0,56

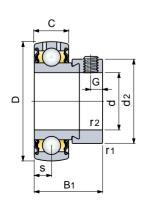
Superagriseal units + rubberised centrifuging ring. Collars, balls, grub screws: stainless steel AISI 420.

### Bearings with self locking eccentric collar

Locking of the bearing is achieved by rotating the eccentric collar. The grub screw holds the collar and avoids rotation • Prelubricated with long lasting lithium/calcium grease

- Can be rilubricated Suitable for single directional travel (cannot reverse the sense of rotation)
- Higher resistance to vibrations

YET 2



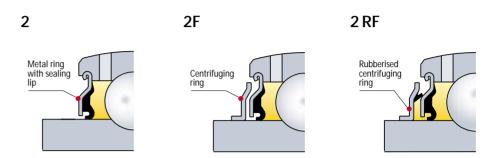
				Dimen	sions	in mm				Borin	g tol.	Load coe	efficient static	Fatigue limit load	
d mm	Bearing type	d2	D	B1	С	S	G	r <sub>1</sub> , r <sub>2</sub> min.	Grub screws	Plus μm	Min.	C N	Co N	Pu N	Weight Kg
	YET 206 2 YET 208 2	44,1 58,1	62 80	35,7 43,7		9 11	6 7	0,6 1	M 8 x 1 M 10 x 1,25	+ 18 + 21		15000 23600	11200 19000	335 560	0,30 0,59

Superagriseal units.



### Seals

- **2 Superagriseal unit**. The system consists of a metallic ring fitted with a low friction rubber sealing lip.
- **2 F Superagriseal unit + centrifuging ring.** The system is further equipped with a metallic protection ring providing a centrifugal sealing action.
- **2** RF Superagriseal unit + rubberised centrifuging ring. This system is used in stainless steel bearings of YAR 2RF/HW series. The upper lip of the centrifuging ring together with the grease trapped between the base seal and the ring itself guarantees maximum sealing capacity.



### Maximum velocities

The table indicates the values for YAT 2,YAR 2F, YET 2 series bearings • Stainless steel bearings of the YAR 2RF/HV series (rubberised centrifuging ring) must not be operated at velocities in excess of 60% of the values indicated • The maximum velocity is dependant of the shaft tolerances. Higher tolerances require lower speed

Int. dia.			Shaft tolerance			
bearing d	h 6	h 7	h8	h 9	h 11	
mm			Speed (RPM)			
20	8500	5300	3800	1300	850	
25	7000	4500	3200	1000	700	
30	6300	4000	2800	900	630	
35	5300	3400	2200	750	530	
40	4800	3000	1900	670	480	

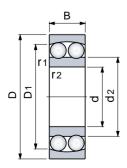
### Axial load capacities

The bearing locking systems by grub screws/eccentric collars, allow axial loads up to 20% of the dynamic load coefficient (only with non hardened shafts and grub screws tightened as recommended) • For bearings of the YAT 2, YAR 2F, YAR 2F, YAR 2F/HV, YET 2 series it is not recommended to exceed the value of: 0,25 • C

### Self aligning ball bearing holding by shoulders on shaft

The bearings have double row of balls running on a spherical outer race. This configuration renders the bearing self aligning • The bearings are supplied without sealing units • They are held into position by shoulders on the shaft

1200



А	Bearing		Dii	mensions i	n mm	<b>r</b> 1, <b>r</b> 2	Boring tol. Plus Min.	Load coe dynamic	fficient static Co	limit load Pu	Revolutions	Weight
d mm	type	D	В	d2	D1	min.	μm μm	N	N	N	RPM	Kg
20	1204	47	14	28,9	41	1	0 - 10	12700	3400	176	15000	0,12
25	1205	52	15	33,3	45,6	1	0 - 10	14300	4000	204	13000	0,14
30	1206	62	16	40,1	53	1	0 - 10	15600	4650	240	10000	0,22
35	1207	72	17	47	62,3	1,1	0 - 12	19000	6000	305	9000	0,32
40	1208	80	18	53,6	68,8	1,1	0 - 12	19900	6950	355	8500	0,42

Fatigue

### Calculation data



Bearing dimensioning

The bearing dimensions, for a given application, should be chosen on the basis of the loads to be supported, expected service life and reliability. In most cases the reason for choosing a bearing is the fact that the shaft has already been sized during the design of the plant.

Calculation procedures for MB bearings The calculation procedure for MB bearings consists in ensuring a satisfactory operating life of the unit:

- The nominal service life is calculated using the formulas indicated below, keeping in mind the type of stress on the bearing. In rolling-contact bearing technology dynamic and static loads are considered separately.
  - Dynamically stressed bearings

Bearings which rotate under a load (the inner and outer rings of the bearing rotate in relation to each other). Generally the MB supports are dynamically stressed.

- Statically stressed bearings

In this case the stressed bearing does not rotate (no rotation of one ring in relation to the other), or it does rotate very slowly.

The nominal life of the bearing should reflect the expected service life of the plant as indicated in Table 1 hereunder.

Service life

The service life of a bearing is expressed in the number of revolutions or hours of operations which can be expected without breakdown (erosion or laminations of the bearing revolving parts).

The dimensioning of the bearing requires the knowledge of the appropriate life expectancy of the project in relation to the specific application. This depends on the type of plant, daily/yearly working hours and on the required reliability.

In the absence of practical experience Table 1 gives our recommendations of the average expected plant life under various conditions.

Table 1 - Recommended plant expected life L<sub>10h</sub> for MB support bearings

Plant expected life L <sub>10h</sub> hours
4000 ÷ 8000
10000 ÷ 20000
20000 ÷ 30000
40000 ÷ 80000

### Dynamically stressed bearings

Bearings which rotate under load are considered dynamically stressed

Expected life calculation formula

Calculation procedures for the nominal expected life is the same for all types of MB bearings

$$L_{10} = \left(\frac{C}{P}\right)^3$$
 Life in Millions revolutions

When bearings rotate at constant speed it is more practical to calculate the life in number of hours

$$L_{10h} = \frac{16666}{n} \cdot \left(\frac{C}{P}\right)^3$$
 Life in hours

 $L_{10}$  = life in millions of revolutions.

 $L_{10h}$  = life in hours.

C = dynamic load coefficient (N). Values are indicated in the support dimensional tables.

P = equivalent dynamic load (N). See calculation formula on Table 2.

n = revolutions (RPM).

■ Correct expected life

In the majority of cases, for MB bearings, it is sufficient to calculate  $L_{10}$ ,  $L_{10h}$  using the formula indicated above. The new theory of life calculation permits to establish the correct life expectancy keeping into consideration the effects of lubrication, pollution of solid particles and of the fatigue limit load Pu (values are reported in the bearing tables).

The calculation of the correct expected life requires therefore the assistance of the technical commercial staff.

### Calculation data



### Equivalent dynamic load P calculation

### Table 2 - Equivalent dynamic load P calculation

If load F acting on the bearing is of constant intensity, direction and is purely radial, it can be inserted in the life formula using P = Fr.

In the case of a combined load (radial + axial), the load has to be transformed into an equivalent load. The equivalent load will eventually have the same effect as the combined load on the life expectancy.

Bearing type	Load direction on the bearing	Equivalent dynamic load P (N) calculation formula	
Bearing units with grub screws/ecce	entric collar locking		
	Radial load Fr		
UCP/CM, UCP/C, UCP/CSM, UCP/CS, UCP, UCFL/CM, UCFL/C, UCFL/CSM, UCFL/CS, UCFL, UCF/CM,	▼ Fr	P = Fr	
UCF/C, UCF/CSM, UCF/CS, SUCF/CM, SUCF/C, HCF/CM, HCF/C, SHCF/CM, SHCF/C, UCF, SUCF, HCF, SHCF, UCFS/C, SUCFS/C, UCFC/C, UCFC	Combined load (radial Fr + axial Fa) ▼ Fr Fa ▶	$P = X \cdot Fr + Y \cdot Fa$	

Shaft shoulder locking type bearing units

Radial load Fr

▼ Fr

□ P = Fr

Combined load (radial Fr + axial Fa) ▼ Fr

P = Fr + Y1 • Fa

with  $\frac{Fa}{Fr} \le e$ 

▼ Fr Ea ► □

 $P = 0.65 \cdot Fr + Y_2 \cdot Fa \quad \text{ with } \frac{F_a}{F_r} > e_1$ 

P = equivalent dynamic load (N).
Fr = radial load acting on the bearing (N).
Fa = axial load acting on the bearing (N).
x, Y = load factors. See Table 3.
e1, Y1, Y2 = factors. See Table 4.

Table 3 - Load factors x, y

FL, F, SF, FC

Ratio <u>Fa</u>		With:	<u>Fa</u> ≤e Fr	With: $\frac{Fa}{Fr}$	<del>a</del> > e
Со	е	х	у	х	у
0,025	0,22	1	0	0,56	2
0,04	0,24	1	0	0,56	1,8
0,07	0,27	1	0	0,56	1,6
0,13	0,31	1	0	0,56	1,4
0,25	0,37	1	0	0,56	1,2
0,5	0,44	1	0	0,56	1

Co = Static load coefficient (N). The values are

indicated in the support dimensional tables.

Table 4 - Factors e1, Y1, Y2, Yo

Int. dia. bearing mm	<b>e</b> 1	<b>Y</b> 1	<b>Y</b> 2	Yo
20	0,30	2,1	3,3	2,2
25	0,28	2,2	3,5	2,5
30	0,25	2,5	3,9	2,5
35	0,23	2,7	4,2	2,8
40	0,22	2,9	4,5	2,8

### Operating conditions coefficients

It should be common practice to include operational factors when calculating bearing dimensions to allow for load variations which may happen during running of the plant. The coefficients given here under are indicative only and are based on actual operational experience.

With steady loads/light impacts : multiply the equivalent dynamic load P by :  $1,2 \div 1,5$  With loads and medium impacts : multiply the equivalent dynamic load P by :  $1,7 \div 2,0$ 

### Calculation data



### Static load capacity control

### Statically stressed bearings

In rolling-contact bearing technology the condition of static load is considered to exists when:

- The bearing does not rotate and is subjected to permanent loads or intermittent ones (impacts).
- The bearing is subjected to loads and slow oscillating movements.
- The bearing rotates under load at a very low speed and for short periods.
- The bearing rotates under load and must withstand strong impacts acting in the course of one revolution.

The static safety coefficient fs must not exceed the recommended values given in Table 5 in order to obtain a satisfactory performance of the bearings.

Coefficient is gives the safety margin against excessive permanent deformation of the revolving parts of the bearing.

$$fs = \frac{Co}{Po}$$

**fs** = static safety coefficient.

Co = static load coefficient (N). The values are given in the support dimensional tables.

Po = equivalent static load (N). See calculation formula given below.

Table 5 - Static safety coefficient fs for MB bearings

Type of operation	Noise level not important	Normal noise level operation	Low noise level operation	Non revolving bearings
Smooth operation without vibration	0,5	1	2	0,4
Normal operation	0,5	1	2	0,5
Impact loads operation	≥ 1,5	≥ 1,5	≥ 2	≥1

### Equivalent static load Po calculation

• Bearings with grub screws/eccentric collar locking of series UCP/CM, UCP/C, UCP/CSM, UCP/CS, UCP, UCFL/CM, UCFL/C, UCFL/CSM, UCFL/CS, UCFL, UCF/CM, UCF/C, UCF/CSM, UCF/CS, SUCF/CM, SUCF/C, HCF/CM, HCF/C, SHCF/CM, SHCF/C, UCF, SUCF, HCF, SHCF, UCFS/C, SUCFS/C, UCFC/C, UCFC

Combined load (radial Fr + axial Fa)

 $Po = 0,6 \cdot Fr + 0,5 \cdot Fa$  Po = equivalent static load (N). Fr = radial load on the bearing (N). Fr = radial load on the bearing (N). Fr = radial load on the bearing (N).

• Supports held by shaft shoulders of series FL, F, SF, FC

Combined load (radial Fr + axial Fa)

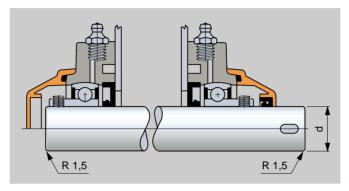
 $\begin{array}{lll} Po = Fr + Yo \cdot Fa & Po = \text{ equivalent static load (N)}. \\ Fr = \text{ radial load on the bearing (N)}. \\ Fa = \text{ axial load on the bearing (N)}. \\ Y_O = \text{ see table 4, page 69}. \end{array}$ 

### **Shaft tolerances**

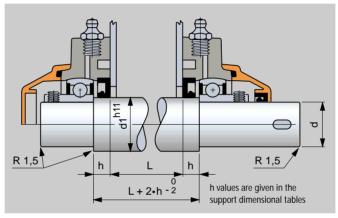


 Tolerances for grub screws/ eccentric collar locked bearings

- The tables indicate shaft diameter tolerances.
- Shaft ends must be rounded off in order to:
  - ease assembly and avoid bearing jamming.
  - avoid damages to the rubber parts of the sealing units.
- The shaft surface for the portion in contact with the sealing gaskets must be smooth and free of defects (scratches etc.)



Shaft for bearing series UCP/CM, UCP/C, UCP, UCFL/CM, UCFL/C, UCFL, UCFL/CM, UCFL/C, SUCF/CM, SUCF/C, HCF/CM, HCF/C, SHCF/CM, SHCF/C, UCF, SUCF, HCF, SHCF, UCFS/C, SUCFS/C, UCFC/C, UCFC, UCFC/C, UCFC/C, UCFC/C



Shaft for bearing series UCP/CSM, UCP/CS, UCFL/CSM, UCFL/CS, UCF/CSM, UCF/CS,

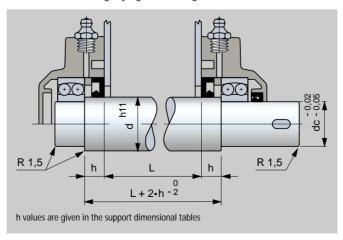
#### ISO shaft tolerance

Tolorances in un	n

Shaft	Heavy loads High speed			Simple applications				
dia. d mm	h 6 plus min.	h 7 plus min.	Low speed h 8 plus min.	h 9 plus min.	h 10 plus min.	h 11 plus min.		
20 - 25 - 30 35 - 40	0 - 13 0 - 16	0 - 21 0 - 25	0 - 33 0 - 39	0 - 52 0 - 62	0 - 84 0 - 100	0 - 130 0 - 160		

Tolerances for shaft shoulders locked bearings

- Shaft ends must be rounded off in order to:
  - ease assembly and avoid bearing jamming.
  - avoid damages to the rubber parts of the sealing units.
- The shaft surface for the portion in contact with the sealing gaskets must be smooth and free of defects (scratches etc.).
- The mounting shaft/bearing is free to facilitate assembly. For heavy radial loads conditions it is recommended a slightly tight mounting.



Shaft for bearing series FL, F, SF, FC

### Lubrication



Prelubrication

All MB bearings are supplied factory lubricated.

Warning

The first lubrication must be carried out only for bearings of the series FL - F - SF - FC held by the shaft shoulders.

Lubricating grease

MB bearings are prelubricated with long lasting lithium/calcium grease.

Technical data NLGI consistency: 2

Emulsifier: lithium/calcium
Base oil: mineral

Base oil viscosity: 165 mm²/s at 40 °C
Operating temperature: -20 °C to +120 °C
Water resistance: Recommended
Antioxidant properties: Recommended

Relubrication

All MB bearing units are equipped with a grease nipple of the ball type to allow periodical relubrication of the bearing.

Warning

- · Do not grease at first assembly.
- The first lubrication must be carried out only for bearings of the series FL F SF FC held by the shaft shoulders.
- Stainless steel pressed metal supports of the series SBF are not relubricatable.
- · Use only grease of same characteristics as indicated.
- Clean greasing nipple before each greasing operation.
- Inject grease slowly until it comes out from the bearing. Keep the bearing rotating and do not apply
  excessive pressure which could damage the sealing units.
- More frequent greasing operations with smaller quantities of grease are to be preferred.

Relubrication intervals

Relubrication intervals vary according to actual operating conditions. Very often during operation, load, speed, temperature and ambient conditions (humidity, dust) may vary making it difficult to establish exact rules. Experience once again gives the best answer:

Light operating conditions : relubricate every 6 months.
 Normal operating conditions : relubricate every 1÷ 3 months.
 Heavy operating conditions : relubricate every 2 weeks.



- Assembly instructions
- **1 -** With waterproof bearings the rubber sealing units must be greased before mounting to avoid initial dry running on the shaft. The grease must fill only the space in between the two sealing lips.
- **2** The bearing must be locked onto the shaft after the support mounting flange has been fully tightened. This is necessary to allow the bearing to assume its correct alignment on the shaft without undue axial stresses. Always tighten the screws diagonally (maximum tightening couple for M10 screw = 50 Nm).





Locking of the bearing by grub screws

**3** - The table gives the recommended maximum tightening couples for the grub screws and the size of the hexagonal to use.



Int. dia.	Sc. driv		Max. tightening couple Nm					
bearing	mm   Hearings   mm   Hearings   MAT - YAR   Material	Bearings	Bearings	Bearings				
mm		YET	YAT - YAR	YET				
20 25	3	3	4	4				
30	3	4	4	6,5				
35	3	5	4	16,5				
40	4	5	6,5	16,5				

- Locking of the bearings by eccentric collar
- 4 Tighten the collar by turning it with a punch in the same direction as the rotation of the shaft.
- **5** Hand tighten the grub screw. The screw driver dimension and the tightening couple are given in the table above (Ref. YET series bearings).





- Assembly/removal of the protection cover
- **6 Assembly.** The sealing unit of open end covers must be greased to avoid initial dry running on the shaft. The grease must fill only the space in between the two sealing lips.
- 7 Removal. Insert a screw driver into the groove provided for and force the cover out.





## Resistance against chemical agents



	UCFL/CS - SUCF/C -L HCF/C - S	CM - UCF UCF/CM JCF/CSM HCF/CM ng in	- UCF/CS - - SHCF/C - Housi	CSM SUCF/CM HCF/CM UCFC/C	UCP - UCFL - HCF - SHO Housing in	FL-F-SF-FC  Housing in Housing in				SBF Housing in			
CHEMICAL AGENT	PA I Conc.%	23° C	PP Conc.%	23° C	PA FV Conc.% 23° C	PP Conc.%	23° C	PA I Conc.%	23° C	Conc.%	23° C	Stainles Conc.%	23° C
ACETIC ACID		-		-	-		-		-		-		-
ACETONE		-			_				-		-		
ALUMINIUM CHLORIDE AMMONIA CONC.		+		+		100	-		+		+	100	-
AMMONIA		_		_		40	+		_		_	100 40	+
AMMONIUM CHLORIDE		+		+	,	40	т		+		+	1	+
AMYL ALCOHOL		1		+	1				1		+		+
ANILINE		_		1	_	10	1		_		1	10	1
BEER		+		+	1				+		+	10	+
BENZENE		_		,	_	10	/		_		· ,	10	,
BENZOIC ACID	Sat.	1		+	_	10	1	Sat.	1		+	10	1
BENZOL		_		1	_				_		1		
BORIC ACID		+	Sat.	+	-	5	+		+	Sat.	+	5	+
BRINE		1			-				/				
BUTTER		+		+	1				+		+		+
BUTYL ALCOHOL		1		+	1				1		+		
BUTYRIC ACID		-		+	_	5	+		-		+	5	+
CALCIUM CHLORIDE		+	50	+		10	1		+	50	+		-
CARBON SULPHIDE		-		+	-				-		+		
CARBON TETRACHLORIDE		-		-	_		-		-		-		-
CAUSTIC SODA		1	45	+	-				1	45	+		
CHEESE		-		+	-		+		-		+		+
CHLORINATED WATER		-		-	-		-		-		-		-
CHLOROFORM		_		/	_		/		_		1		/
CHOCOLATE		+		+	/		+		+		+		+
CITRIC ACID	10	1	10	+	_	_		10	1	10	+	_	
COPPER SULPHATE		+		+		5	+		+		+	5	+
DISTILLED WATER		+		+	_		,		+		+	100	,
ETHYL ACETATE		_		-			1		-		-	100	1
ETHYL ALCOHOL ETHYL CHLORIDE		_		+			_		_		+		
ETHYL ETHER		_		_	_		,		_		_		+
FERRIC CHLORIDE		+		+	_		_		+		+		_
FOOD FATS		+		+	+		+		+		+		+
FOOD OILS		+		+	+		+		+		+		+
FORMALDEHYDE		_	40	+	_		,		_	40	+		1
FORMIC ACID		_		+	_		_		_		+		_
FREON 12		+		1					+		/		
FRESH WATER		+		+	-				+		+		
FRUIT JUICES		+		+	_		+		+		+		+
GASOLINE		1		1	1				1		1		
GLYCERINE		+		+			1		+		+		1
HYDROCHLORIC ACID	10	-	30	+	-		-	10	-	30	+		-
HYDROCHLORIC ACID	2	-	2	+	_		-	2	-	2	+		-
HYDROFLUORIC ACID	40	-	40	+	-			40	-	40	+		
HYDROGEN PEROXIDE	3	-	30	+	_		/	3	-	30	+		1
IODINE		-			-		-		-				-
LACTIC ACID		+		+	_		_		+		+		-
LINSEED OIL		+		+	+		+		+		+		-
MAGNESIUM CHLORIDE		+	Sat.	+		405	-,		+	Sat.	+	465	_
MERCURY		+		+		100	/		+		+	100	1
METHYL ALCOHOL		1		1	/		1		1		/		1
METHYLENE CHLORIDE		-		+	- /				+		+		1
MILK		+					+						

## Resistance against chemical agents



	UCFL/CS - UCFL/CS - SUCF/C -U		UCP - UCFL - UCF - SUCF HCF - SHCF - UCFC					FL-F-	SBF					
	Housing in PA FV		Housing in PP FV		Housing in PA FV		Housing in PP FV		Housing in PA FV		Housing in PP FV		Housing in Stainless steel	
CHEMICAL AGENT	Conc.%	23° C	Conc.%	23° C	Conc.%	23° C	Conc.%	23° C	Conc.%	23° C	Conc.%	23° C	Conc.%	23° C
MUSTARD		-		+		-				-		+		
NITRIC ACID	10	-		+		-	10	1	10	-		+	10	1
OLEIC ACID		1		1		-	10	1		1		1	10	1
PARAFFIN		+		1		1				+		1		
PETROLEUM ETHER		_				_		1		_				1
PETROLEUM		+		1		1				+		1		
PHENOL		_		+		_				_		+		
PHOSFORIC ACID	10	_	85	+		_	1	+	10	_	85	+	1	+
POTASSIUM HYDROXIDE		1				_				1				
SEA WATER		+		+		_				+		+		
SILICONE OIL		+		+		+		+		+		+		+
SILVER NITRATE		1		+			10	1		/		+	10	1
SOAP AND WATER		+		+		1				+		+		
SODIUM CARBONATE		+		+		•	5	+		+		+	5	+
SODIUM CHLORIDE		+	Sat.	+				1		+	Sat.	+		1
SODIUM HYDROXIDE		1	out.					•		,	out.	•		•
SODIUM HYPOCHLORITE			5	+		_		_		_	5	+		_
SODIUM SILICATE		+		•						+		•		
SODIUM SULPHATE		+		+				_		+		+		
SOFT DRINKS		+		+		1		_		+		+		_
SUDS		+		+		1		+		+		+		+
SULPHURIC ACID		_	95	+		_		_			95			т .
TARTARIC ACID			95			_		_		-	95	+		
TETRALINE		+		+		_				+		+		
		-		_				_				_		
TINCTURE OF IODINE		-		,		-		,		_		,		
TRANSFORMER OIL		+		1		•		1		+		/		
TRICHLORETHYLENE		-		1		-				_		1		
TURPENTINE		_		_		-				_		-		
VASELINE		+		+		+		+		+		+		+
VEGETABLE JUICES		+		+		1		+		+		+		+
VEGETABLE OILS		+		+		+		+		+		+		+
VINEGAR		1		-		_		+		/		-		+
WHISKY		+		+		1		+		+		+		+
WINE		+		+		1		+		+		+		+
XILOL		-		-		-		_		-		-		
ZINC CHLORIDE		1		+			10	-		1		+	10	-

Abbreviations: Sat. = saturated.

### Legend..

- + = Good resistance.
- / = Fairly good resistance (limited use depending on working conditions).
- = Poor resistance (not recommended).

N.B. Where tests have not been carried out the spaces are left blank.

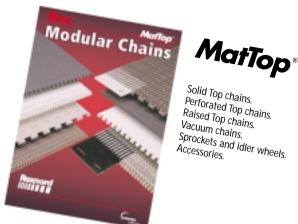
### The data shown in this table..

are taken from laboratory tests, performed on unstrained test samples. It should be considered as purely indicative since material behaviour under real working conditions depends on different factors: temperature, concentration of the chemical agent, quick or long-lasting effect of the chemical agent.



## Range of products





Solid Top chains. Perforated Top chains. Raised Top chains. Vacuum chains. Sprockets and idler wheels. Accessories.



### Conveyor Components

Chain guide profiles, Corner tracks and straight tracks, Roller guides for chain return, Serpentine guides for chain return, Expansion plugs for sides connection, Expansion piugs for sides connect Side mounting top brackets, Bearing heads, Support bases, Connecting joints, Product guides, Guide rail clamps, Guide rail brackets, Connecting clamps, Hinges, Locks and handles, Tightening elements, Sliding rollers Winding tensioners, Nozzles, Cable carriage chains, Split shaft collars.



## TableTop

Steel TableTop ® and PlateTop chains. Thermoplastic TableTop® and PlateTop chains. Chains for incline conveyors. Gripper chains. Case conveyor chains. Multiflex chains. Low backline pressure chains. Special chains. Corner tracks and straight tracks. Sprockets and idler wheels. Accessories.





Thermoplastic, steel and stainless steel supporting feet. Vibration absorbing feet. Fixed feet. Articulated feet with or without mounting holes. Threaded bushes for tubes.



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